



LNP™ LUBRICOMP™ Compound UCL16AS

Europe-Africa-Middle East: COMMERCIAL

Internally lubricated Polyphtalamide compound, containing Carbon Fiber and PTFE. Added features include Heat Stabilized

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break, 5 mm/min	272	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1.4	%	ISO 527
Tensile Modulus, 1 mm/min	21800	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	373	MPa	ISO 178
Flexural Modulus, 2 mm/min	19000	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	40	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	7	kJ/m ²	ISO 180/1A
THERMAL			
CTE, 23°C to 60°C, flow	7.E-06	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	4.6E-05	1/°C	ISO 11359-2
PHYSICAL			
Density	1.36	g/cm ³	ISO 1183



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15	%
Melt Temperature	315 - 330	°C
Front - Zone 3 Temperature	325 - 340	°C
Middle - Zone 2 Temperature	315 - 325	°C
Rear - Zone 1 Temperature	310 - 320	°C
Mold Temperature	150 - 170	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm