



LNP™ THERMOCOMP™ Compound UX06028

Europe-Africa-Middle East: COMMERCIAL

Also known as: LNP™ THERMOCOMP™ Compound UF1008AMR

Product reorder name: UX06028

LNP * THERMOCOMP* UX06028 is a compound based on Polyphthalamide resin, containing Glass Fiber. Added features include Mold Release.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break, 5 mm/min	234	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2.1	%	ISO 527
Tensile Modulus, 1 mm/min	14500	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	315	MPa	ISO 178
Flexural Modulus, 2 mm/min	12000	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	55	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	13	kJ/m ²	ISO 180/1A
THERMAL			
CTE, 23°C to 60°C, flow	2.3E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	5.3E-05	1/°C	ISO 11359-2
PHYSICAL			
Mold Shrinkage, flow (5)	0.14	%	SABIC Method
Density	1.53	g/cm ³	ISO 1183



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120 - 150	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15	%
Melt Temperature	315 - 330	°C
Front - Zone 3 Temperature	325 - 340	°C
Middle - Zone 2 Temperature	315 - 325	°C
Rear - Zone 1 Temperature	310 - 320	°C
Mold Temperature	140 - 165	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm