



LNP™ LUBRICOMP™ Compound KL003E
Europe-Africa-Middle East: COMMERCIAL

LNP LUBRICOMP KL003E is a compound based on Acetal Copolymer resin containing PTFE. Added features include: Internally Lubricated, Easy Molding.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yield, 5 mm/min	45	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	11.1	%	ISO 527
Tensile Modulus, 1 mm/min	2300	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	65	MPa	ISO 178
Flexural Modulus, 2 mm/min	2100	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	25	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m ²	ISO 180/1A
THERMAL			
CTE, 23°C to 60°C, flow	1.23E-04	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	1.25E-04	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	83	°C	ISO 75/Af
PHYSICAL			
Mold Shrinkage, flow (5)	2.9	%	SABIC Method
Density	1.48	g/cm ³	ISO 1183



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Melt Temperature	200 - 215	°C
Front - Zone 3 Temperature	210 - 220	°C
Middle - Zone 2 Temperature	195 - 205	°C
Rear - Zone 1 Temperature	175 - 190	°C
Mold Temperature	80 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm