



LNP™ THERMOTUF™ Compound PX95726

Americas: COMMERCIAL

Also known as: LNP™ THERMOTUF™ Compound PDX-P-95726

Product reorder name: PX95726

LNP™ THERMOTUF™ PX95726 is a compound based on Nylon 6 resin containing Proprietary Filler(s). Added features of this material include: Heat Stabilized, High Impact.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break	1090	kgf/cm ²	ASTM D 638
Tensile Stress, yld, Type I, 5 mm/min	1130	kgf/cm ²	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	1100	kgf/cm ²	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	3.1	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	3.7	%	ASTM D 638
Tensile Modulus, 50 mm/min	59500	kgf/cm ²	ASTM D 638
Flexural Stress	1740	kgf/cm ²	ASTM D 790
Flexural Stress, yld, 1.3 mm/min, 50 mm span	1760	kgf/cm ²	ASTM D 790
Flexural Modulus	51300	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	50500	kgf/cm ²	ASTM D 790
Tensile Stress, yield, 5 mm/min	109	MPa	ISO 527
Tensile Stress, break, 5 mm/min	105	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	3	%	ISO 527
Tensile Strain, break, 5 mm/min	3.8	%	ISO 527
Tensile Modulus, 1 mm/min	5790	MPa	ISO 527
Flexural Stress	160	MPa	ISO 178
Flexural Modulus, 2 mm/min	4790	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	89	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	6	cm-kgf/cm	ASTM D 256
Multiaxial Impact	26	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	115	cm-kgf	ASTM D 3763



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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	53	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	6	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	201	°C	ASTM D 648
CTE, -30°C to 30°C, flow	4.4E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	1.38E-04	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	214	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	191	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.22	-	ASTM D 792
Density	1.22	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	1.1	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.3 - 0.6	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.8 - 1.1	%	ASTM D 955
Moisture Absorption (23°C / 50% RH)	1.6	%	ISO 62



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	265 - 275	°C
Front - Zone 3 Temperature	275 - 290	°C
Middle - Zone 2 Temperature	265 - 275	°C
Rear - Zone 1 Temperature	250 - 260	°C
Mold Temperature	80 - 95	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	30 - 60	rpm