

LNP* Lubricomp* Compound RFL36XXZ

Americas: COMMERCIAL

Also known as: LNP* Lubricomp* Compound RFL-4036

Product reorder name: RFL36XXZ

LNP* Lubricomp* RFL36XXZ is a compound based on Nylon 66 resin containing Glass Fiber, PTFE. Added features of this material include: Internally Lubricated.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	UNIT	STANDARD
MECHANICAL			
Tensile Stress, break	1410	kgf/cm ²	ASTM D 638
Tensile Strain, break	2.1	%	ASTM D 638
Tensile Modulus, 50 mm/min	114500	kgf/cm ²	ASTM D 638
Flexural Stress	2410	kgf/cm ²	ASTM D 790
Flexural Modulus	99400	kgf/cm ²	ASTM D 790
Tensile Stress, break	138	MPa	ISO 527
Tensile Strain, break	2.1	%	ISO 527
Tensile Modulus, 1 mm/min	9800	MPa	ISO 527
Flexural Stress	211	MPa	ISO 178
Flexural Modulus	9700	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	92	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	10	cm-kgf/cm	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	108	cm-kgf	ASTM D 3763
Multiaxial Impact	29	cm-kgf	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	51	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	10	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 -40°C	7	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	248	°C	ASTM D 648
CTE, -40°C to 40°C, flow	3.79E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	5.5E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	3.78E-05	1/°C	ISO 11359-2

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THERMAL			
CTE, -40°C to 40°C, xflow	5.5E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	248	°C	ISO 75/Af
PHYSICAL			
Density	1.51	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.62	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.5	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	1.1	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs (5)	0.32	%	ISO 294
Mold Shrinkage, xflow, 24 hrs (5)	1.15	%	ISO 294
Wear Factor Washer	12	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.58	-	ASTM D 3702 Modified
Dynamic COF	0.59	-	ASTM D 3702 Modified
Static COF	0.49	-	ASTM D 3702 Modified
Static COF	0.46	-	ASTM D 3702 Modified
Density	1.51	g/cm ³	ISO 1183

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PROCESSING PARAMETERS	TYPICAL VALUE	UNIT
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	280 - 305	°C
Front - Zone 3 Temperature	295 - 305	°C
Middle - Zone 2 Temperature	280 - 295	°C
Rear - Zone 1 Temperature	265 - 275	°C
Mold Temperature	95 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm