



LNP™ LUBRICOMP™ Compound RFL36SXS

Europe-Africa-Middle East: COMMERCIAL

LNP LUBRICOMP RFL36SXS is a compound based on PA 66 resin containing Glass Fiber, PTFE. Added features include Internally Lubricated, Heat Stabilized.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yield, 5 mm/min	171	MPa	ISO 527
Tensile Strain, break, 5 mm/min	3.1	%	ISO 527
Flexural Stress, yield, 2 mm/min	247	MPa	ISO 178
Flexural Modulus, 2 mm/min	8800	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	80	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	12	kJ/m ²	ISO 180/1A
THERMAL			
CTE, 23°C to 60°C, flow	2.3E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	1.E-04	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	248	°C	ISO 75/Af
PHYSICAL			
Mold Shrinkage, flow (5)	0.2	%	SABIC Method
Wear Factor Washer	12	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified: Manual
Dynamic COF	0.54	-	ASTM D 3702 Modified: Manual
Static COF	0.46	-	ASTM D 3702 Modified: Manual
Density	1.49	g/cm ³	ISO 1183



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	280 - 305	°C
Front - Zone 3 Temperature	295 - 305	°C
Middle - Zone 2 Temperature	280 - 295	°C
Rear - Zone 1 Temperature	265 - 275	°C
Mold Temperature	95 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm