



LNP™ STAT-KON™ Compound RD000IXP

Americas: COMMERCIAL

Also known as: LNP™ STAT-KON™ Compound R-1 HI

Product reorder name: RD000IXP

LNP STAT-KON™ RD000IXP is a compound based on Nylon 66 resin containing Carbon Powder. Added features of this material include: Electrically Conductive, High Impact.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yld, Type I, 5 mm/min	550	kgf/cm ²	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	540	kgf/cm ²	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	12	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	12.2	%	ASTM D 638
Tensile Modulus, 50 mm/min	27400	kgf/cm ²	ASTM D 638
Flexural Modulus, 1.3 mm/min, 50 mm span	25300	kgf/cm ²	ASTM D 790
Tensile Stress, yield, 5 mm/min	51	MPa	ISO 527
Tensile Stress, break, 5 mm/min	50	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	14.3	%	ISO 527
Tensile Strain, break, 5 mm/min	14.6	%	ISO 527
Tensile Modulus, 1 mm/min	2230	MPa	ISO 527
Flexural Stress	83	MPa	ISO 178
Flexural Modulus, 2 mm/min	2590	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	108	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	7	cm-kgf/cm	ASTM D 256
Multiaxial Impact	224	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	101	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	111	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	9	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	216	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	71	°C	ASTM D 648



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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
THERMAL			
CTE, -30°C to 30°C, flow	8.87E+01	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	8.71E+01	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	190	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	65	°C	ISO 75/Af
PHYSICAL			
Density	1.19	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.63	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	2 - 3	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	2 - 3	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs (5)	2.92	%	ISO 294
Mold Shrinkage, xflow, 24 hrs (5)	3.17	%	ISO 294
Density	1.18	g/cm ³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.63	%	ISO 62
ELECTRICAL			
Surface Resistivity	2.E+00 - 6.E+00	Ohm	ASTM D 257



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	280 - 305	°C
Front - Zone 3 Temperature	295 - 305	°C
Middle - Zone 2 Temperature	280 - 295	°C
Rear - Zone 1 Temperature	265 - 275	°C
Mold Temperature	95 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm