

LNP* Lubriloy* Compound RF206H

Asia Pacific: COMMERCIAL

Also known as: LNP* Lubriloy* Compound RF-30

Product reorder name: RF206H

LNP LUBRILOY* RF206H is a compound based on Nylon 66 resin containing Glass Fiber, Lubricants, Proprietary Lubricant. Added features of this material include: Internally Lubricated.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	UNIT	STANDARD
MECHANICAL			
Tensile Stress, break	1240	kgf/cm ²	ASTM D 638
Tensile Strain, break	2.6	%	ASTM D 638
Tensile Modulus, 50 mm/min	90600	kgf/cm ²	ASTM D 638
Flexural Stress	1820	kgf/cm ²	ASTM D 790
Flexural Modulus	69600	kgf/cm ²	ASTM D 790
Tensile Stress, break	121	MPa	ISO 527
Tensile Strain, break	2.7	%	ISO 527
Tensile Modulus, 1 mm/min	8200	MPa	ISO 527
Flexural Stress	192	MPa	ISO 178
Flexural Modulus	8500	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	77	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	12	cm-kgf/cm	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	127	cm-kgf	ASTM D 3763
Multiaxial Impact	34	cm-kgf	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	48	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	12	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	258	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	241	°C	ASTM D 648
CTE, -40°C to 40°C, flow	3.67E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	6.91E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	3.69E-05	1/°C	ISO 11359-2

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THERMAL			
CTE, -40°C to 40°C, xflow	6.91E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	238	°C	ISO 75/Af
PHYSICAL			
Density	1.24	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.35	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	0.3 - 0.4	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	1.1 - 1.2	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs	0.32 - 0.44	%	ISO 294
Mold Shrinkage, xflow, 24 hrs	1.09 - 1.24	%	ISO 294
Wear Factor Washer	29	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.62	-	ASTM D 3702 Modified
Static COF	0.43	-	ASTM D 3702 Modified
Density	1.24	g/cm ³	ISO 1183

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PROCESSING PARAMETERS	TYPICAL VALUE	UNIT
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	270 - 280	°C
Front - Zone 3 Temperature	295 - 305	°C
Middle - Zone 2 Temperature	280 - 295	°C
Rear - Zone 1 Temperature	265 - 275	°C
Mold Temperature	80 - 95	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm