



LNP™ STAT-KON™ Compound RE0039

Americas: COMMERCIAL

Also known as: LNP™ STAT-KON™ Compound RC-1003 FR

Product reorder name: RE0039

LNP STAT-KON™ RE0039 is a compound based on Nylon 66 resin containing 15% Carbon Fiber. Added features of this material include: Electrically Conductive, Flame Retardant.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break	2090	kgf/cm ²	ASTM D 638
Tensile Strain, break	2.2	%	ASTM D 638
Tensile Modulus, 50 mm/min	179200	kgf/cm ²	ASTM D 638
Flexural Stress	3030	kgf/cm ²	ASTM D 790
Flexural Modulus	116700	kgf/cm ²	ASTM D 790
Tensile Stress, break	209	MPa	ISO 527
Tensile Strain, break	2.2	%	ISO 527
Tensile Modulus, 1 mm/min	15600	MPa	ISO 527
Flexural Stress	318	MPa	ISO 178
Flexural Modulus	14200	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	71	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	7	cm-kgf/cm	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	82	cm-kgf	ASTM D 3763
Multiaxial Impact	23	cm-kgf	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	46	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	8	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	247	°C	ASTM D 648
CTE, -40°C to 40°C, flow	4.57E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	6.6E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	4.57E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	6.61E-05	1/°C	ISO 11359-2



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THERMAL			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	228	°C	ISO 75/Af
PHYSICAL			
Density	1.44	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.55	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.2 - 0.3	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.7 - 0.8	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs (5)	0.17 - 0.26	%	ISO 294
Mold Shrinkage, xflow, 24 hrs (5)	0.68 - 0.78	%	ISO 294
Moisture Absorption (23°C / 50% RH)	0.87	%	ISO 62
ELECTRICAL			
Surface Resistivity	1.E+02 - 1.E+06	Ohm	ASTM D 257
FLAME CHARACTERISTICS			
UL Compliant, 94V-0 Flame Class Rating (3)(4)	1.5	mm	UL 94 by SABIC-IP
UL Compliant, 94-5VA Rating (3)(4)	1.5	mm	UL 94 by SABIC-IP



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	280 - 305	°C
Front - Zone 3 Temperature	295 - 305	°C
Middle - Zone 2 Temperature	280 - 295	°C
Rear - Zone 1 Temperature	265 - 275	°C
Mold Temperature	95 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm