



LNP™ LUBRILOY™ Compound RF208

Americas: COMMERCIAL

Also known as: LNP™ LUBRILOY™ Compound RF-40

Product reorder name: RF208

LNP LUBRILOY™ RF208 is a compound based on Nylon 66 resin containing 40% Glass Fiber, Proprietary Lubricant. Added features of this material include:
Wear Resistant.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break	1410	kgf/cm ²	ASTM D 638
Tensile Strain, break	2.5	%	ASTM D 638
Tensile Modulus, 50 mm/min	125800	kgf/cm ²	ASTM D 638
Flexural Stress	2040	kgf/cm ²	ASTM D 790
Flexural Modulus	92100	kgf/cm ²	ASTM D 790
Tensile Stress, break	136	MPa	ISO 527
Tensile Strain, break	2.7	%	ISO 527
Tensile Modulus, 1 mm/min	10500	MPa	ISO 527
Flexural Stress	211	MPa	ISO 178
Flexural Modulus	11300	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	73	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	13	cm-kgf/cm	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	108	cm-kgf	ASTM D 3763
Multiaxial Impact	36	cm-kgf	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	55	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	13	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	241	°C	ASTM D 648
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	238	°C	ISO 75/Af
PHYSICAL			
Density	1.34	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.27	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.4	%	ASTM D 955



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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
PHYSICAL			
Mold Shrinkage, xflow, 24 hrs (5)	1.1	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs (5)	0.41	%	ISO 294
Mold Shrinkage, xflow, 24 hrs (5)	1.08	%	ISO 294
Wear Factor Washer	54	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.41	-	ASTM D 3702 Modified
Static COF	0.29	-	ASTM D 3702 Modified
Density	1.34	g/cm ³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.4	%	ISO 62



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	270 - 280	°C
Front - Zone 3 Temperature	295 - 305	°C
Middle - Zone 2 Temperature	280 - 295	°C
Rear - Zone 1 Temperature	265 - 275	°C
Mold Temperature	80 - 95	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm