



LNP™ LUBRILOY™ Compound RF203XXH

Americas: COMMERCIAL

Also known as: LNP™ LUBRILOY™ Compound RF-15 HC

Product reorder name: RF203XXH

LNP LUBRILOY RF203XXH is a compound based on Nylon 66 resin containing 15% Glass Fiber, Proprietary Lubricant. Added features of this material include: Wear Resistant, Healthcare.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	880	kgf/cm ²	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	3.7	%	ASTM D 638
Tensile Modulus, 5 mm/min	49800	kgf/cm ²	ASTM D 638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	1300	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	42600	kgf/cm ²	ASTM D 790
Tensile Stress, break, 5 mm/min	90	MPa	ISO 527
Tensile Strain, break, 5 mm/min	3.8	%	ISO 527
Flexural Stress	140	MPa	ISO 178
Flexural Modulus, 2 mm/min	5500	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	65	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	8	cm-kgf/cm	ASTM D 256
Izod Impact, unnotched 80*10*4 +23°C	30	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	9	kJ/m ²	ISO 180/1A
THERMAL			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	232	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.12	-	ASTM D 792
Density	1.13	g/cm ³	ASTM D 792
Wear Factor Washer	70	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.36	-	ASTM D 3702 Modified
Static COF	0.3	-	ASTM D 3702 Modified
Density	1.13	g/cm ³	ISO 1183



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	270 - 280	°C
Front - Zone 3 Temperature	295 - 305	°C
Middle - Zone 2 Temperature	280 - 295	°C
Rear - Zone 1 Temperature	265 - 275	°C
Mold Temperature	80 - 95	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm