



LNP™ STAT-KON™ Compound RX05489

Americas: COMMERCIAL

Also known as: LNP™ STAT-KON™ Compound RCFL-4536

Product reorder name: RX05489

LNP STAT-KON RX05489 is a compound based on Nylon 66 resin containing 10% Carbon Fiber, 20% Glass Fiber, 15% PTFE/Silicone. Added features of this material include: Electrically Conductive, Wear Resistant.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yld, Type I, 5 mm/min	1780	kgf/cm ²	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	1780	kgf/cm ²	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	2.4	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	2.4	%	ASTM D 638
Tensile Modulus, 50 mm/min	152300	kgf/cm ²	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	2610	kgf/cm ²	ASTM D 790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	2620	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	123300	kgf/cm ²	ASTM D 790
Tensile Stress, yield, 5 mm/min	172	MPa	ISO 527
Tensile Stress, break, 5 mm/min	172	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	2.5	%	ISO 527
Tensile Strain, break, 5 mm/min	2.5	%	ISO 527
Tensile Modulus, 1 mm/min	13630	MPa	ISO 527
Flexural Stress	258	MPa	ISO 178
Flexural Modulus, 2 mm/min	12040	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	82	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	8	cm-kgf/cm	ASTM D 256
Multiaxial Impact	26	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	83	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	48	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	7	kJ/m ²	ISO 180/1A



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THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	258	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	246	°C	ASTM D 648
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	255	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	238	°C	ISO 75/Af
PHYSICAL			
Density	1.41	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.62	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0 - 0	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.7 - 0.9	%	ASTM D 955
Density	1.41	g/cm ³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.92	%	ISO 62
ELECTRICAL			
Surface Resistivity	2.E+00 - 4.E+00	Ohm	ASTM D 257



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	275 - 290	°C
Front - Zone 3 Temperature	295 - 305	°C
Middle - Zone 2 Temperature	280 - 295	°C
Rear - Zone 1 Temperature	265 - 275	°C
Mold Temperature	80 - 95	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm