



LNP™ THERMOCOMP™ Compound RF0069S

Americas: COMMERCIAL

Also known as: LNP™ THERMOCOMP™ Compound RF-1006 FR HS

Product reorder name: RF0069S

LNP THERMOCOMP™ RF0069S is a compound based on Nylon 66 resin containing 30% Glass Fiber. Added features of this material include: Flame Retardant, Heat Stabilized.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break	1680	kgf/cm ²	ASTM D 638
Tensile Strain, break	2.7	%	ASTM D 638
Flexural Stress	2450	kgf/cm ²	ASTM D 790
Flexural Modulus	124400	kgf/cm ²	ASTM D 790
IMPACT			
Izod Impact, unnotched, 23°C	70	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	7	cm-kgf/cm	ASTM D 256
PHYSICAL			
Density	1.71	g/cm ³	ASTM D 792
Mold Shrinkage, flow, 24 hrs (5)	0.3	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	1	%	ASTM D 955



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	275 - 290	°C
Front - Zone 3 Temperature	295 - 305	°C
Middle - Zone 2 Temperature	280 - 295	°C
Rear - Zone 1 Temperature	265 - 275	°C
Mold Temperature	80 - 95	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm