



LNP™ STAT-LOY™ Compound 9X03508

Asia Pacific: COMMERCIAL

Also known as: LNP™ STAT-LOY™ Compound PDX-03508

Product reorder name: 9X03508

LNP* STAT-LOY* 9X03508 is a compound based on PPO+PA66 resin containing Proprietary Filler(s). Added features of this material include: Antistatic, Flame Retardant, High Impact.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yield	540	kgf/cm ²	ASTM D 638
Tensile Stress, break	540	kgf/cm ²	ASTM D 638
Tensile Strain, yield	2.1	%	ASTM D 638
Tensile Strain, break	2.2	%	ASTM D 638
Tensile Modulus, 50 mm/min	49200	kgf/cm ²	ASTM D 638
Flexural Stress	840	kgf/cm ²	ASTM D 790
Flexural Modulus	35100	kgf/cm ²	ASTM D 790
Tensile Stress, yield	59	MPa	ISO 527
Tensile Stress, break	58	MPa	ISO 527
Tensile Strain, yield	2.5	%	ISO 527
Tensile Strain, break	2.8	%	ISO 527
Tensile Modulus, 1 mm/min	4470	MPa	ISO 527
Flexural Stress	96	MPa	ISO 178
Flexural Modulus	4000	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	43	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	3	cm-kgf/cm	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	81	cm-kgf	ASTM D 3763
Multiaxial Impact	19	cm-kgf	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	26	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	4	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	230	°C	ASTM D 648



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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	186	°C	ASTM D 648
CTE, -40°C to 40°C, flow	6.48E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	4.32E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	6.5E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	4.3E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	218	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	179	°C	ISO 75/Af
PHYSICAL			
Density	1.31	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.9	%	ASTM D 570
Density	1.31	g/cm ³	ISO 1183
ELECTRICAL			
Surface Resistivity	1.E+10 - 1.E+12	Ohm	ASTM D 257



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	200 - 230	°C
Front - Zone 3 Temperature	220 - 230	°C
Middle - Zone 2 Temperature	210 - 220	°C
Rear - Zone 1 Temperature	200 - 210	°C
Mold Temperature	40 - 55	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm