



LNP™ THERMOCOMP™ Compound RF006EUC

Americas: COMMERCIAL

Also known as: LNP™ THERMOCOMP™ Compound RF-1006 EM UV

Product reorder name: RF006EUC

LNP THERMOCOMP RF006EUC is a compound based on Nylon 66 resin containing 30% Glass Fiber. Added features of this material include Easy Molding, UV Stabilized.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yld, Type I, 5 mm/min	1380	kgf/cm ²	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	1370	kgf/cm ²	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	2.1	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	2.2	%	ASTM D 638
Tensile Modulus, 50 mm/min	99800	kgf/cm ²	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	870	kgf/cm ²	ASTM D 790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	810	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	88100	kgf/cm ²	ASTM D 790
Tensile Stress, yield, 5 mm/min	139	MPa	ISO 527
Tensile Stress, break, 5 mm/min	137	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	2.2	%	ISO 527
Tensile Strain, break, 5 mm/min	2.4	%	ISO 527
Tensile Modulus, 1 mm/min	9840	MPa	ISO 527
Flexural Stress	207	MPa	ISO 178
Flexural Stress, break, 2 mm/min	207	MPa	ISO 178
Flexural Modulus, 2 mm/min	8200	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	74	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	6	cm-kgf/cm	ASTM D 256
Multiaxial Impact	17	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	82	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	43	kJ/m ²	ISO 1801U



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IMPACT			
Izod Impact, notched 80*10*4 +23°C	6	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	249	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	229	°C	ASTM D 648
CTE, -30°C to 30°C, flow	3.6E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	7.9E-05	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	248	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	226	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.4	-	ASTM D 792
Density	1.4	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.86	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.3 - 0.5	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	1 - 3	%	ASTM D 955
Moisture Absorption (23°C / 50% RH)	1.4	%	ISO 62



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	280 - 305	°C
Front - Zone 3 Temperature	295 - 305	°C
Middle - Zone 2 Temperature	280 - 295	°C
Rear - Zone 1 Temperature	265 - 275	°C
Mold Temperature	95 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm