

LNP* Verton* Compound RX06424

Asia Pacific: COMMERCIAL

Also known as: LNP* Verton* Compound RF-700-12 EM HS UV

Product reorder name: RX06424

LNP VERTON* RX06424 is a compound based on Nylon 66 resin containing Long Glass. Added features of this material include: Easy Molding.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	UNIT	STANDARD
MECHANICAL			
Tensile Stress, break	2750	kgf/cm ²	ASTM D 638
Tensile Strain, break	1.6	%	ASTM D 638
Tensile Modulus, 50 mm/min	200300	kgf/cm ²	ASTM D 638
Flexural Stress	2940	kgf/cm ²	ASTM D 790
Flexural Modulus	183800	kgf/cm ²	ASTM D 790
Tensile Stress, break	261	MPa	ISO 527
Tensile Strain, break	1.6	%	ISO 527
Tensile Modulus, 1 mm/min	23280	MPa	ISO 527
Flexural Stress	433	MPa	ISO 178
Flexural Modulus	18920	MPa	ISO 178
IMPACT			
Izod Impact, notched, 23°C	42	cm-kgf/cm	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	183	cm-kgf	ASTM D 3763
Multiaxial Impact	183	cm-kgf	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	102	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	54	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 -40°C	43	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	247	°C	ASTM D 648
CTE, -40°C to 40°C, flow	1.76E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	5.36E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	1.7E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	5.3E-05	1/°C	ISO 11359-2

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TYPICAL PROPERTIES ¹	TYPICAL VALUE	UNIT	STANDARD
THERMAL			
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	252	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	252	°C	ISO 75/Af
PHYSICAL			
Density	1.71	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.44	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	0.2	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.4	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs	0.2	%	ISO 294
Mold Shrinkage, xflow, 24 hrs	0.4	%	ISO 294
Density	1.71	g/cm ³	ISO 1183

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PROCESSING PARAMETERS	TYPICAL VALUE	UNIT
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	290 - 305	°C
Front - Zone 3 Temperature	290 - 300	°C
Middle - Zone 2 Temperature	290 - 300	°C
Rear - Zone 1 Temperature	280 - 295	°C
Mold Temperature	95 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm