

# SABIC® HDPE ICP5703

## HIGH DENSITY POLYETHYLENE

### DESCRIPTION

SABIC® HDPE ICP5703 is part of SABIC's high density polyethylene Industrial Container Product portfolio.

SABIC® HDPE ICP5703 is typically used for blow molding UN certified Open Head drums, from 25 up to 220 liter. This food approved grade combines good processing performance with good stress crack resistance, stiffness and impact performance.

This product is not intended for and must not be used in any pharmaceutical/medical applications.

### TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 190 °C and 21.6 kg	3.1	dg/min	ISO 1133
<b>Density <sup>(1)</sup></b>	956	kg/m <sup>3</sup>	ISO 1183
<b>MECHANICAL PROPERTIES <sup>(1) (2)</sup></b>			
<b>Tensile test <sup>(3) (4)</sup></b>			
stress at yield	27	MPa	ISO 527-2
stress at break	40	MPa	ISO 527-2
strain at break	1000	%	ISO 527-2
tensile modulus	1150	MPa	ISO 527-2
<b>Flexural test</b>			
Flexural modulus	1350	MPa	ISO 178
Flexural strength	28	MPa	ISO 178
<b>Izod impact notched</b>			
at -30 °C	50	kJ/m <sup>2</sup>	ISO 180/A
<b>Hardness Shore D</b>	63	-	ISO 868
<b>ESCR (Strain Hardening), Gp</b>	15	MPa	ISO 18488
<b>ESCR (10% Igepal CO-630), F50</b>	110	h	ASTM D1693B
<b>THERMAL PROPERTIES</b>			
<b>Heat deflection temperature <sup>(1) (2)</sup></b>			
at 0.45 MPa (HDT/B)	84	°C	ISO 75-2
<b>Vicat Softening Temperature <sup>(1) (2)</sup></b>			
at 10 N (VST/A)	128	°C	ISO 306
<b>DSC test</b>			
melting point	133	°C	ISO 11357-3
enthalpy change	212	J/g	ISO 11357-3

(1) Compression moulding of test specimen according to ISO 1872-2

(2) Conditioning of test specimen: temp. 23 °C, relative humidity 50 %, 24 hours

(3) Test specimen according to ISO 527-2 type 1BA, thickness 2 mm

(4) Speed of testing: 50 mm/min