

SABIC[®] HDPE M864E

HIGH DENSITY POLYETHYLENE

DESCRIPTION

SABIC[®] HDPE M864E is a high density polyethylene injection molding grade with a narrow molecular weight distribution. It is typically used for injection molding applications where rigidity, toughness and warp resistance are required. SABIC[®] HDPE M864E is available with UV stabilizer as SABIC[®] HDPE M864SE and M864SG.

Typical applications.

Crates & Boxes: SABIC[®] HDPE M864E is typically used for the manufacture of injection molded cases, crates, trays, industrial pails and other similar items.

Caps & Closures: SABIC HDPE[®] M864E is typically used for Juice, Milk and Edible Oil applications.

This product is not intended for and must not be used in any pharmaceutical/medical applications.

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate			
at 190 °C and 2.16 kg	8	dg/min	ISO 1133
at 190 °C and 5 kg	21.5	dg/min	ISO 1133
Density	964	kg/m ³	ASTM D1505
MECHANICAL PROPERTIES			
Tensile test ^{(1) (2)}			
stress at yield	32	MPa	ISO 527-2
stress at break	15	MPa	ISO 527-2
strain at break	200	%	ISO 527-2
tensile modulus	1450	MPa	ISO 527-2
Flexural test			
Flexural modulus	1700	MPa	ISO 178
Flexural strength	32	MPa	ISO 178
Izod impact notched			
at 23 °C	4	kJ/m ²	ISO 180/A
Hardness Shore D	65	-	ISO 868
ESCR on Caps ⁽³⁾	7	h	SABIC method
THERMAL PROPERTIES			
Heat deflection temperature			
at 0.45 MPa (HDT/B)	94	°C	ISO 75-2
Vicat Softening Temperature ^{(4) (5)}			
at 10 N (VST/A)	129	°C	ISO 306
DSC test			
melting point	134	°C	ISO 11357-3
enthalpy change	226	J/g	ISO 11357-3
C&C PROPERTIES			
Organoleptic properties	approved	-	SABIC method

- (1) Test specimen according to ISO 527-2 type 1BA, thickness 2 mm
- (2) Speed of testing: 50 mm/min
- (3) Determined in 10% Igepal CO-630 at 40 °C, 6 bar internal water pressure, thickness 1 mm
- (4) Conditioning of test specimen: temp. 23 °C, relative humidity 50 %, 24 hours
- (5) Compression moulding of test specimen according to ISO 1872-2

ENVIRONMENT AND RECYCLING

The environmental aspects of any packaging material do not only imply waste issues but have to be considered in relation with the use of natural resources, the preservations of foodstuffs, etc. SABIC considers polyethylene to be an environmentally efficient packaging material. Its low specific energy consumption and insignificant emissions to air and water designate polyethylene as the ecological alternative in comparison with the traditional packaging materials. Recycling of packaging materials is supported by SABIC whenever ecological and social benefits are achieved and where a social infrastructure for selective collecting and sorting of packaging is fostered. Whenever 'thermal' recycling of packaging (i.e. incineration with energy recovery) is carried out, polyethylene -with its fairly simple molecular structure and low amount of additives- is considered to be a trouble-free fuel.

HEALTH, SAFETY AND FOOD CONTACT REGULATIONS

Detailed information is provided in the relevant Material Safety Datasheet and or Standard Food Declaration, available on the Internet (www.SABIC.com). Additional specific information can be requested via your local Sales Office.

QUALITY

SABIC is fully certified in accordance with the internationally accepted quality standard ISO 9001.

STORAGE AND HANDLING

Polyethylenes resins (in pelletised or powder form) should be stored in such a way that it prevents exposure to direct sunlight and/or heat, as this may lead to quality deterioration. The storage location should also be dry, dust free and the ambient temperature should not exceed 50 °C. Not complying with these precautionary measures can lead to a degradation of the product which can result in colour changes, bad smell and inadequate product performance. It is also advisable to process polyethylene resins (in pelletised or powder form) within 6 months after delivery, this because also excessive aging of polyethylene can lead to a deterioration in quality.