

SABIC® LLDPE 122NJ

LINEAR LOW DENSITY POLYETHYLENE

DESCRIPTION

SABIC® LLDPE 1122NJ is a linear low density polyethylene resin designed for blown film applications. Films made from these resins exhibit excellent transparency, good impact and toughness properties.

TYPICAL APPLICATIONS

General purpose film, lamination film, stretch blown film

TYPICAL PROPERTY VALUES

| PROPERTIES | TYPICAL VALUES | UNITS | TEST METHODS |
|-------------------------|----------------|----------|--------------|
| POLYMER PROPERTIES | | | |
| Melt Flow Rate (MFR) | | | |
| at 190 °C and 2.16 kg | 1.1 | g/10 min | ASTM D1238 |
| Density | | | |
| Density | 0.921 | g/cm³ | ASTM D792 |
| OPTICAL PROPERTIES (1) | | | |
| Gloss | | | |
| Gloss (45°) | 80 | - | ASTM D2457 |
| Haze (1) | 7 | % | ASTM D1003 |
| FILM PROPERTIES (1) | | | |
| Dart Impact Strength | | | |
| Dart Drop Impact | 115 | g | ASTM D1709 |
| Elmendorf Tear Strength | | | |
| Tear Strength, MD | 135 | g | ASTM D1922 |
| Tear Strength, TD | 400 | g | ASTM D1922 |
| Tensile test film | | | |
| 1% secant modulus, MD | 205 | MPa | ASTM D882 |
| 1% secant modulus, TD | 250 | MPa | ASTM D882 |
| Stress @ Break, MD | 35 | MPa | ASTM D882 |
| Stress @ Break, TD | 30 | MPa | ASTM D882 |
| Strain @ Break, MD | 740 | % | ASTM D882 |
| Strain @ Break, TD | 840 | % | ASTM D882 |
| THERMAL PROPERTIES | | | |
| Melting Point | 122 | °C | SABIC method |

⁽¹⁾ Blown film processing conditions: Extruder Ö55 mm, Die Ö125 mm, Die lip gap 2.0 mm, Temperature 200 °C, Output rate 30 kg/h, BUR 2.0, Film thickness 30 ìm.

PROCESSING CONDITIONS

Typical processing conditions: 180 - 220 .C