

# SABIC® LLDPE R50035E

LINEAR LOW DENSITY POLYETHYLENE FOR ROTATIONAL MOLDING

## DESCRIPTION

R50035E is a Linear Low Density Polyethylene grade with balanced density and viscosity designed to provide excellent stress cracking resistance, good mechanical properties with high rigidity, toughness, and low warpage. R50035E is an antioxidant and UV stabilized grade in pellet form.

## TYPICAL APPLICATIONS

Rotational molding of water tanks, industrial and agricultural tanks and containers. General purpose rotomolding articles where easy processing is required.

## TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES <sup>(1)</sup></b>			
<b>Melt Flow Rate (MFR)</b>			
at 190°C and 2.16 kg	5	g/10 min	ASTM D1238
<b>Density</b>	935	kg/m <sup>3</sup>	ASTM D1505
<b>MECHANICAL PROPERTIES <sup>(2)</sup></b>			
<b>Tensile Properties <sup>(2)</sup></b>			
stress @ break	17	MPa	ASTM D638
strain @ break	590	%	ASTM D638
stress @ yield	16	MPa	ASTM D638
<b>Flexural properties</b>			
Flexural Strength	13	MPa	ASTM D790
Flexural Modulus (1% Secant)	420	MPa	ASTM D790
<b>Hardness Shore D <sup>(2)</sup></b>	66	-	ISO 868
<b>ESCR (100% Igepal CO-630), F50 <sup>(2)</sup></b>	>150	h	ASTM D1693A
<b>THERMAL PROPERTIES</b>			
<b>Vicat Softening Temperature</b>	114	°C	ASTM D1525
<b>Brittleness Temperature</b>	<-75	°C	ASTM D746

(1) Typical values; not to be construed as specification limits.

(2) Based on injection molded specimens

## PROCESSING CONDITIONS

Typical processing conditions for R50035E are:

Oven temperature: 315°C

Molding cycles vary with mold composition and its thickness, oven temperature and well thickness of part being produced. Venting of the mold is recommended.

Processing temperature for compounding extruders: 200- 240°C.