

# SABIC® LLDPE 6335BE

LINEAR LOW DENSITY POLYETHYLENE

## DESCRIPTION

SABIC® LLDPE 6335BE is a hexene linear low density polyethylene resin for cast film applications. The product is typically formulated for optimum thermal stability at high temperatures used in cast film extrusion. Cast films produced from SABIC® LLDPE 6335BE exhibit excellent optical properties, toughness, puncture resistance, tear strength and stiffness.

### Application

SABIC® LLDPE 6335BE resin is recommended for use in non cling layers in pallet stretch wrap (pre-stretch), high performance draw down films and other mono layer and coextruded film applications where high strength is required.

### Film properties

Properties are determined on 20 µm cast stretch film produced on a 2 m commercial cast stretch film line: melt temperature 270 °C, chill roll temperature 20 °C and line speed 450 m/min.

### Processing conditions

SABIC® LLDPE 6335BE is extrudable with conventional cast film extrusion equipment. Minor machine modification may be required for optimum use. Cast film melt temperatures 250 - 300 °C.

This product is not intended for and must not be used in any pharmaceutical/medical applications.

## TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 190 °C and 2.16 kg	2.8	dg/min	ISO 1133
<b>Density</b>	935	kg/m <sup>3</sup>	ASTM D1505
<b>OPTICAL PROPERTIES</b>			
<b>Gloss (45°)</b>	87.4	%	ASTM D2457
<b>Haze</b>	3.1	%	ASTM D1003
<b>FILM PROPERTIES</b>			
<b>Dart impact</b>	1.4	kJ/m	ISO 7765-2
<b>Tear strength TD</b>	227	kN/m	ISO 6383-2
<b>Protrusion Puncture resistance</b>	1.4	J	ASTM D5748-95
<b>Elastic recovery &amp; Stress retention</b>			
Elastic recovery	45.5	%	ASTM D5459-95
Stress retention	75.0	%	ASTM D5459-95
<b>THERMAL PROPERTIES</b>			
<b>Vicat Softening Temperature</b>			
at 10 N (VST/A)	117	°C	ISO 306
<b>DSC test</b>			
melting point	126	°C	SABIC method