

# SABIC® LLDPE M200024T

## LINEAR LOW DENSITY POLYETHYLENE **REGION ASIA**

### **DESCRIPTION**

SABIC® M200024T is a Linear Low Density Polyethylene grade for injection molding applications. It has been designed to give good flow properties with low temperature toughness, stress crack resistance and high gloss.

#### **TYPICAL APPLICATIONS**

Housewares, trash cans, lids for large industrial containers, automotive parts. masterbatch/compounding.

#### **TYPICAL PROPERTY VALUES**

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate (MFR)			
@ 190°C & 2.16 kg	20	g/10 min	ASTM D1238
Density at 23°C	924	kg/m³	ASTM D1505
MECHANICAL PROPERTIES			
Tensile test <sup>(1)</sup>			
stress at yield	10	MPa	ASTM D638
stress at break	12	MPa	ASTM D638
Tensile test			
elongation at break	>500	%	ASTM D638
Izod Impact unnnotched at 23 °C	500	J/m	ASTM D256
THERMAL PROPERTIES			
Vicat Softening Temperature			
Rate B/50	92	°C	ASTM D1525
Brittleness Temperature	<-75	°C	ASTM D746

<sup>(1)</sup> Based on injection molded specimens.

#### **PROCESSING CONDITIONS**

Typical processing conditions for M200024T are: Barrel temperature: 190 - 230°C, Mold temperature: 15 - 60°C, Injection pressure: 600 -1000 Bar