



LNP™ THERMOCOMP™ Compound LCF62E

Americas: COMMERCIAL

Also known as: LNP™ THERMOCOMP™ Compound LCF-1008 EM

Product reorder name: LCF62E

LNP THERMOCOMP LCF62E is a compound based on Polyetheretherketone resin containing 10% Carbon, 30% Glass Fiber fillers. Added features of this material includes: Easy Molding, Electrically Conductive.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	2070	kgf/cm ²	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	0.8	%	ASTM D 638
Tensile Modulus, 50 mm/min	642200	kgf/cm ²	ASTM D 638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	3020	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	176800	kgf/cm ²	ASTM D 790
Tensile Stress, break, 5 mm/min	196	MPa	ISO 527
Tensile Strain, break, 5 mm/min	0.7	%	ISO 527
Tensile Modulus, 1 mm/min	41090	MPa	ISO 527
Flexural Stress	391	MPa	ISO 178
Flexural Modulus, 2 mm/min	36490	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	72	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	8	cm-kgf/cm	ASTM D 256
Instrumented Impact Total Energy, 23°C	177	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	47	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	8	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	290	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	290	°C	ASTM D 648
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	290	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	290	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.57	-	ASTM D 792
Density	1.57	g/cm ³	ASTM D 792



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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
PHYSICAL			
Moisture Absorption, 50% RH, 24 hrs	0.02	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.09 - 2	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	1 - 3	%	ASTM D 955
Moisture Absorption (23°C / 50% RH)	0.02	%	ISO 62



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	150	°C
Drying Time	4 - 6	hrs
Front - Zone 3 Temperature	380 - 400	°C
Middle - Zone 2 Temperature	380 - 400	°C
Rear - Zone 1 Temperature	370 - 380	°C
Mold Temperature	175 - 190	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	60 - 100	rpm