



LNP™ THERMOCOMP™ Compound LF006E

Americas: COMMERCIAL

Also known as: LNP™ THERMOCOMP™ Compound LF-1006 EM

Product reorder name: LF006E

LNP THERMOCOMP LF006E is a compound based on Polyetheretherketone resin containing 30% Glass Fiber. Added features of this material include: Easy Molding.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break	1840	kgf/cm ²	ASTM D 638
Tensile Strain, break	2	%	ASTM D 638
Tensile Modulus, 5 mm/min	132800	kgf/cm ²	ASTM D 638
Flexural Stress	2670	kgf/cm ²	ASTM D 790
Flexural Modulus	112400	kgf/cm ²	ASTM D 790
Tensile Stress, break	187	MPa	ISO 527
Tensile Strain, break	2	%	ISO 527
Tensile Modulus, 1 mm/min	12900	MPa	ISO 527
Flexural Stress	278	MPa	ISO 178
Flexural Modulus	12500	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	93	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	11	cm-kgf/cm	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	82	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	58	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	11	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	>298	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	>298	°C	ASTM D 648
CTE, -40°C to 40°C, flow	1.98E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	3.6E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	2.05E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	3.62E-05	1/°C	ISO 11359-2



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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
THERMAL			
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	>240	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	>240	°C	ISO 75/Af
PHYSICAL			
Density	1.53	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.08	%	ASTM D 570
Density	1.53	g/cm ³	ISO 1183



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	150	°C
Drying Time	4 - 6	hrs
Front - Zone 3 Temperature	380 - 400	°C
Middle - Zone 2 Temperature	380 - 400	°C
Rear - Zone 1 Temperature	370 - 380	°C
Mold Temperature	175 - 190	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	60 - 100	rpm