

XYRON™ X423V

Asahi Kasei Corporation - Polyphenylene Ether + PS

General Information

Product Description

Modified PPE
30% Filler reinforced
Stiffness High, Warpage Low

General

Filler / Reinforcement	• Glass Fiber\Mineral, 30% Filler by Weight
Features AKEP website	• Flame Retardant • Halogen Free • Warpage, Low
Processing Method	• Injection Molding
Part Marking Code (ISO11469) (ISO 11469)	• >PPE+PS-(GF+TD)30FR(40)<

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.32	g/cm ³	ISO 1183
Molding Shrinkage ² (2.00 mm)	0.19 to 0.33	%	Internal Method
Water Absorption (24 hr, 23°C)	0.060	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	84.0	MPa	ISO 527
Tensile Strain (Break, 23°C)	2.0	%	ISO 527
Flexural Modulus (23°C)	7300	MPa	ISO 178
Flexural Stress (23°C)	132	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength ³ (23°C)	5.0	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 1.8 MPa, Unannealed	106	°C	ISO 75-2/A
CLTE			ISO 11359-2
Flow : -30 to 65°C	1.9E-5	cm/cm/°C	
Transverse : -30 to 65°C	6.0E-5	cm/cm/°C	



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Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	IEC 60093
Volume Resistivity (23°C)	1.0E+16	ohms·cm	IEC 60093

Processing Information		
Injection	Nominal Value	Unit
Drying Temperature - Hot Air Dryer	90 to 100	°C
Drying Time - Hot Air Dryer	2.0 to 4.0	hr
Processing (Melt) Temp	240 to 300	°C
Mold Temperature	50 to 80	°C

Notes

- ¹ Typical properties: these are not to be construed as specifications.
- ² 150x150x2 mm
- ³ 4 mm

