

TENAC™ GA520

Asahi Kasei Corporation - Acetal (POM) Homopolymer

General Information

General			
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight		
Uses	• Engineering Parts	• Gears	• Housings
Part Marking Code (ISO11469) (ISO 11469)	• >POM-GF20<		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.56	g/cm ³	ASTM D792 ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	15	g/10 min	ISO 1133
Molding Shrinkage			Internal Method
Flow	1.5 to 1.8	%	
Across Flow	1.0 to 1.3	%	
Water Absorption (24 hr, 23°C, 50% RH)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4300	MPa	ISO 527-1
Tensile Stress			
Yield	54.0	MPa	ISO 527-2
--	53.0	MPa	ASTM D638
Tensile Elongation			
Break	15	%	ASTM D638
Break	10	%	ISO 527-2
Flexural Modulus			
--	3930	MPa	ASTM D790
--	4100	MPa	ISO 178
Flexural Strength	100	MPa	ASTM D790
Taber Abrasion Resistance	23.0	mg	ASTM D1044



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Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	4.0	kJ/m ²	ISO 179
Notched Izod Impact	33	J/m	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
M-Scale	90		
R-Scale	120		
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	174	°C	ASTM D648
0.45 MPa, Unannealed	165	°C	ISO 75-2/B
1.8 MPa, Unannealed	152	°C	ASTM D648
1.8 MPa, Unannealed	118	°C	ISO 75-2/A
CLTE - Flow	7.0E-5	cm/cm/°C	ASTM D696 ISO 11359-2
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.71 mm	HB		
1.5 mm	HB		

Processing Information

Injection	Nominal Value	Unit
Drying Temperature - Hot Air Dryer	80 to 90	°C
Drying Time - Hot Air Dryer	3.0 to 4.0	hr
Processing (Melt) Temp	190 to 210	°C
Mold Temperature	> 60	°C

Notes

¹ Typical properties: these are not to be construed as specifications.

