

TENAC™ 7050

Asahi Kasei Corporation - Acetal (POM) Homopolymer

General Information

General			
Features AKEP website	• Flow, High	• Molding Cycle, Fast	• Warpage, Low
Uses	• Engineering Parts • Gears	• General Purpose • Housings	
Automotive Specifications	• BOSCH 5515265 020	• DAIMLER DBL 5403	
Part Marking Code (ISO11469) (ISO 11469)	• >POM<		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.42	g/cm ³	ASTM D792 ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	34	g/10 min	ISO 1133
Molding Shrinkage - Flow	1.7 to 2.1	%	Internal Method
Water Absorption (24 hr, 23°C, 50% RH)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3400	MPa	ISO 527-1
Tensile Stress			
Yield	73.0	MPa	ISO 527-2
--	75.0	MPa	ASTM D638
Tensile Elongation (Break)	20	%	ASTM D638 ISO 527-2
Flexural Modulus	3200	MPa	ASTM D790 ISO 178
Flexural Strength	111	MPa	ASTM D790
Taber Abrasion Resistance	13.0	mg	ASTM D1044
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	6.0	kJ/m ²	ISO 179
Notched Izod Impact	56	J/m	ASTM D256



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Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
M-Scale	94		
R-Scale	120		
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	172	°C	ASTM D648
0.45 MPa, Unannealed	165	°C	ISO 75-2/B
1.8 MPa, Unannealed	136	°C	ASTM D648
1.8 MPa, Unannealed	105	°C	ISO 75-2/A
CLTE - Flow	1.0E-4	cm/cm/°C	ASTM D696 ISO 11359-2
Specific Heat	1470	J/kg/°C	
Thermal Conductivity	0.23	W/m/K	
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.75 mm	HB		
1.5 mm	HB		

Processing Information

Injection	Nominal Value	Unit
Drying Temperature - Hot Air Dryer	80 to 90	°C
Drying Time - Hot Air Dryer	3.0 to 4.0	hr
Processing (Melt) Temp	190 to 210	°C
Mold Temperature	> 60	°C

Notes

¹ Typical properties: these are not to be construed as specifications.

