

TENAC™ LT804

Asahi Kasei Corporation - Acetal (POM) Homopolymer

General Information

General			
Additive	• Lubricant		
Features AKEP website	• Friction, Low	• Lubricated	• Wear Resistant
Uses	• Engineering Parts	• Gears	• Housings
Part Marking Code (ISO11469) (ISO 11469)	• >POM<		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.42	g/cm ³	ASTM D792 ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	12	g/10 min	ISO 1133
Molding Shrinkage - Flow	1.8 to 2.2	%	Internal Method
Water Absorption (24 hr, 23°C, 50% RH)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2900	MPa	ISO 527-1
Tensile Stress			
Yield	68.0	MPa	ISO 527-2
--	67.0	MPa	ASTM D638
Tensile Elongation (Break)	45	%	ASTM D638 ISO 527-2
Flexural Modulus			
--	2800	MPa	ASTM D790
--	2700	MPa	ISO 178
Flexural Strength	95.0	MPa	ASTM D790
Taber Abrasion Resistance	13.0	mg	ASTM D1044
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	10	kJ/m ²	ISO 179
Notched Izod Impact	85	J/m	ASTM D256



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Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
M-Scale	92		
R-Scale	120		
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	172	°C	ASTM D648
0.45 MPa, Unannealed	155	°C	ISO 75-2/B
1.8 MPa, Unannealed	125	°C	ASTM D648
1.8 MPa, Unannealed	90.0	°C	ISO 75-2/A
CLTE - Flow	1.0E-4	cm/cm/°C	ASTM D696 ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength	18	kV/mm	ASTM D149
Arc Resistance	250	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.75 mm	HB		
1.5 mm	HB		

Processing Information

Injection	Nominal Value	Unit
Drying Temperature - Hot Air Dryer	80 to 90	°C
Drying Time - Hot Air Dryer	3.0 to 4.0	hr
Processing (Melt) Temp	190 to 210	°C
Mold Temperature	> 60	°C

Notes

¹ Typical properties: these are not to be construed as specifications.

