

TENAC™-C 7513

Asahi Kasei Corporation - Acetal (POM) Copolymer

General Information

General			
Features	- Copolymer - Good Weather Resistance	- High Flow - Low Viscosity	UV Resistant
Uses	- Automotive Interior Parts - Engineering Parts	- Gears - Housings	
Automotive Specifications	VOLKSWAGEN KTHD 041 Color: Black	VOLKSWAGEN KTHD0000000J51 Color: Lagune	
Part Marking Code (ISO11469) (ISO 11469)	>POM<		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.41	g/cm ³	ASTM D792 ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	30	g/10 min	ISO 1133
Molding Shrinkage - Flow	1.6 to 2.0	%	Internal Method
Water Absorption (24 hr, 23°C, 50% RH)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2750	MPa	ISO 527-1
Tensile Stress			
Yield	64.0	MPa	ISO 527-2
--	64.0	MPa	ASTM D638
Tensile Elongation (Break)	30	%	ASTM D638 ISO 527-2
Flexural Modulus	2600	MPa	ASTM D790 ISO 178
Flexural Strength	93.0	MPa	ASTM D790
Taber Abrasion Resistance	14.0	mg	ASTM D1044
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	5.0	kJ/m ²	ISO 179
Notched Izod Impact	55	J/m	ASTM D256



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Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
M-Scale	80		
R-Scale	115		
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	158	°C	ASTM D648
0.45 MPa, Unannealed	156	°C	ISO 75-2/B
1.8 MPa, Unannealed	110	°C	ASTM D648
1.8 MPa, Unannealed	100	°C	ISO 75-2/A
CLTE - Flow	1.0E-4	cm/cm/°C	ASTM D696 ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16 to 1.0E+17	ohms	ASTM D257
Volume Resistivity (23°C)	1.0E+15 to 1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	19	kV/mm	ASTM D149
Arc Resistance	250	sec	ASTM D495

Notes

¹ Typical properties: these are not to be construed as specifications.

