



Polyethylene

Borlink™ LE0500EHV

Crosslinkable Semiconductive Compound

Description

Borlink LE0500EHV is a Supersmooth ready-to-use semiconductive compound, specially designed for semiconductive conductor screen and bonded insulation screen of energy cables.

Applications

Borlink LE0500EHV is intended for semiconductive shielding of XLPE extra high voltage (EHV) cables.

Specifications

Borlink LE0500EHV meets the applicable requirements as below when processed using sound extrusion practice and testing procedure:

AEIC CS9
ANSI/ICEA 108-720

IEC 62067

Special Features

Borlink LE0500EHV is a ready-to-use semiconductive compound. It offers excellent thermal stability which provides robust cable extrusion and crosslinking at high surface temperature. The excellent distribution of carbon black and additives in Borlink LE0500EHV results in superior smoothness of the semiconductive screen. Borlink LE0500EHV is intended as conductive shields in cables rated 400kV and above. The product is manufactured with the most stringent specification on smoothness reflected by a frequency of pips reduced by 50% compared to Borlink LE0500.

Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density	1120 kg/m ³	ISO 1183
Tensile Strain at Break (25 mm/min) ¹	180 %	ISO 527
Tensile Strength (25 mm/min) ¹	> 15 MPa	ISO 527
Change of Tensile Properties After Ageing (168 h, 135 °C) ¹	< 20 %	IEC 60811-401
Hot Set Test (200 °C, 0,10 MPa)	Elongation under load 25 % Permanent deformation 0 %	IEC 60811-507
MDR, max torque	14,6 dNm	ISO 6502
Moisture	100 ppm	Karl Fischer-titration

¹ Measured on crosslinked specimens

Electrical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
DC Volume Resistivity (23 °C)	25 Ωcm	ISO 3915

HongRong Engineering Plastics Co.,Ltd.
Head Office Tel. +85-2-6957-5415
Research Center Tel.+188 1699 6168



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DC Volume Resistivity (90 °C)
DC Volume Resistivity (23 °C)

50 Ωcm
25 Ωcm

ISO 3915
ASTM D 991

Processing Techniques

Borlink LE0500EHV provides excellent surface finish and outstanding output rates, when processing conditions are optimized for the actual processing equipment and cable dimensions. Optimal conditions may vary according to the equipment used. To produce a good and reliable cable, it is essential to ensure careful and very clean handling of the semiconductive material. Hence all material handling should preferably be conducted in closed systems and in clean room conditions. Please contact your Borealis representative for more details.

Extrusion

Typical processing temperature ranges for **Borlink LE0500EHV** are shown below:

Hopper drying (4 h)
Melt temperature

60 °C
120 - 135 °C

With dehumidified air

Packaging

Package: Smallbins

Storage

Borlink LE0500EHV has a shelf life of 18 months from production date if stored in unopened original packages, under dry and clean conditions at temperatures between 10 - 30 °C (50 - 85 °F).

More information on storage is found in our "Safety data sheet" / "Product safety information sheet" for this product.

Safety

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the product. For more information, contact your Borealis representative.

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