



Polyethylene

# Borcoat™ ME0433

Grafted Polyethylene adhesive for Steel Pipe Coating

## Description

**Borcoat ME0433** is a maleic anhydride grafted polyethylene adhesive.

The product is supplied as a powder for application by spray.

## Applications

**Borcoat ME0433** is recommended as an adhesive for a three layer PE system used in:

Steel Pipe Coating

## Specifications

**Borcoat ME0433** is intended to fulfil following National and International standards, when appropriate industrial manufacturing standard procedures are applied and a continuous quality system is implemented and when used in combination with Borcoat™ HE3450, HE3450-H or HE3453 and a compatible Fusion Bonded Epoxy(FBE) powder.

NF A49-710  
CAN/CSA-Z245.21

ISO 21809-1  
DIN 30670

## Special Features

**Borcoat ME0433** is intended to be used as an adhesive for PE three layer systems at design temperatures between -40°C up to +90°C.

## Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density	934 kg/m <sup>3</sup>	ISO 1183-1, Method A
Melt Flow Rate (190 °C/2,16 kg)	4,5 g/10min	ISO 1133-1, Method B
Tensile Strain at Break (50 mm/min) (23 °C)	> 600 %	ISO 527
Tensile Stress at Yield (50 mm/min) (23 °C)	12 MPa	ISO 527
Tensile Stress at Break (50 mm/min) (23 °C)	17 MPa	ISO 527
Melting temperature (DSC)	122 °C	ISO 11357-3
Oxidation Induction Time (200 °C),	>= 30 min	ISO 11357-6
Vicat softening temperature A50, (10 N)	100 °C	ISO 306
Brittleness temperature	< -80 °C	ASTM D 746
Hardness, Shore (1 s)	50	ISO 868
Moisture	<= 0,03 %	ISO 15512
Peel strength (3 layer) (23 °C)	>= 150 N/cm	ISO 21809-1
Peel strength (3 layer) (80 °C)	>= 40 N/cm	ISO 21809-1
Peel strength (3 layer) (90 °C)	>= 30 N/cm	ISO 21809-1

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## Other properties

Property	Typical Value <small>Data should not be used for specification work</small>	Test Method
Particle Size Distribution	>= 400 µm: 0 - 25% 300 - 400 µm: 0 - 30% 100 - 300 µm: 55 - 85% <= 100 µm: 0 - 20%	ASTM D 1921
Reactive Site Content	>= 0,05 %	Borealis Method

## Processing Techniques

Specific recommendations for processing conditions can be determined only when the application and type of equipment are known. Please contact your local Borealis representative for such particulars.

## Packaging

Package: Powder 20 kg Bags on 1100 kg pallet

## Storage

**Borcoat ME0433** shall be stored indoors below 50°C in unopened original packaging in clean and dry environment. It is recommended to ensure proper stock rotation by using first in – first out principle. Following afore-mentioned conditions the material can safely be stored for a period of up to 3 years after production. However, caution shall be taken regarding the moisture level. It is recommended to measure the moisture after longer storage periods prior to processing.

## Safety

The product is not classified as harmful to humans or the environment according to DPD 1999/45/EC or CLP regulation (EU) No. 1272/2008.

According to Article 31 of Regulation (EC) 1907/2006 there is no legal requirement to provide a SDS for this product. Existing Product safety information sheet is valid.

Information sheet on handling recommendations of Borcoat™ powder materials in which typical values for explosive classification data is available upon request. Whenever the product is conveyed, accumulation of smaller dust fraction may occur in parts of the process. This can potentially occur in equipment such as filters, the upper part of silos cyclones, product mixers etc. Related to dust explosion risk, the design of powder handling equipment should comply with Authority specifications and requirements. On informative basis Borealis can also provide our internal guideline "Design of dust explosion protection", which can be made available upon request. The Table presented data is based on the Dust Explosion Research reports number 12/10/FN/08E\_A provided by the independent 3rd party testing company, thus Borealis makes no warranties on this particular statement or any report/document possibly provided based on it. The determination of maximum explosion pressure is performed according to EN 14034-1 and maximum rate of pressure rise EN 14034-2. Testing was performed on sieved less than 500 µm fractions.

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Typical value for the Borcoat™ ME0433 powder material explosion characteristics\*

Parameter	Value
Kst - value	10 bar m/s
Dust explosion class St	1
Maximum exposure pressure	4,0 bar
Maximum rate of pressure rise (20 l)	35 bar/s
= based on Adinex report 12/10/FN/08E_A	

## Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

## Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the products.

Recovery and disposal of polyolefins  
Information on emissions from processing and fires  
"Safety data sheet" / "Product safety information sheet"

## Disclaimer

**The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.**

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

**Borealis makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.**

**It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.**

No liability can be accepted in respect of the use of any Borealis product in conjunction with any other products and/or materials. The information contained herein relates exclusively to our products when not used in conjunction with any other material unless as specifically provided for in the test methods stated above.

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