



Polyethylene

FR4810

Black Low Smoke Zero Halogen Flame Retardant Jacketing Compound for Energy Cables

Description

FR4810 is a thermoplastic, low smoke zero halogen (LSZH) flame retardant, black jacketing compound combining with flexibility and exceptional fluid resistance. The composition is based on the elements Carbon, Hydrogen, Oxygen, Silicon and Calcium. Compounds based on these elements will therefore be the only significant constituents of the combustion fumes. Other elements may be present in concentrations less than 0.1%.

Its excellent flame retardancy is achieved by an inorganic filler and a novel char-forming additive.

Applications

FR4810 is designed for:

90°C rated jacket for energy cables with high flame retardancy required

The high operating temperatures and durability (abrasion resistance, hardness) of **FR4810** makes it an attractive solution for energy cables installed in industrial areas, tunnels, ducts. The ability of this compound to be used for both internal and external applications is valuable as it avoids the requirement of cable splicing at building service entrances. It can be used in areas sensitive to smoke or corrosive and toxic combustion products. In general, **FR4810** has sufficient flame retardancy to satisfy bunched cable vertical burning tests.

Specifications

FR4810 meets the applicable requirements as below when processed using sound extrusion practice and testing procedure:

BS 6724
BS 7655 LTS2

VDE 0207 Teil 24 (HM4)

Special features

FR4810 consists of specially selected components to offer:

Low smoke and reduced toxic or corrosive gas emissions
Excellent processing properties
High mechanical strength and toughness
Superb system ageing compatibility

Low water permeability
UV resistance
Processability on most PVC/PE extrusion equipment
No need for pre-drying normally

Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density (Compound) ¹	1270 kg/m ³	ISO 1872-2/ISO 1183
Melt Flow Rate (190 °C/2,16 kg) ¹	0,1 g/10min	ISO 1133
Flexural Modulus ¹	200 MPa	ISO 178
Tensile Strain at Break ²	500 %	IEC 60811-1-1

HongRong Engineering Plastics Co.,Ltd.
Head Office Tel. +85-2-6957-5415
Research Center Tel.+188 1699 6168



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Tensile Strength (50 mm/min) ²	11 MPa	IEC 60811-1-1
Retention of Tensile Properties After Ageing (240 h, 110 °C) ²	< 20 %	IEC 60811-1-2
Brittleness temperature ¹	< -35 °C	ASTM D 746
Environmental Stress Crack Resistance (50 °C) (Igepal 10 %), (F20),	> 1.000 h	IEC 60811-4-1/B
Hardness, Shore D (15 s) ¹	48	ISO 868
Pressure Test at High Temperature (90 °C, 4 h) ²	20 %	IEC 60811-3-1
Water absorption (70 °C, 14 Days) ²	0,8 mg/cm ²	IEC 60811-1-3

¹ Compound

² Cable (0.7 mm insulation over 1.5 mm² solid Cu)

Electrical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Volume Resistivity ¹	5 POhm.cm	IEC 60093
Dielectric Strength ¹	> 20 kV/mm	IEC 60243

¹ Compound

Combustion Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Smoke index	15	NES 711
Toxicity index	2	NES 713
Temperature index	250 °C	ISO 4589-3
Limited Oxygen Index ¹	35 %	ASTM D 2863
Cone Calorimeter (heat flux 35 kW/m ² , 3 mm plaque)	105 s	ISO 5660
Ignition time	105 s	
Average Heat Release	152 kW/m ²	
Max Heat Release	213 kW/m ²	
Heat Combustion	27 MJ/dm ³	
Smoke Obscuration	297 m ² /dm ³	
CO	0,011 kg/dm ³	
CO ₂	1,71 kg/dm ³	
VW-1 Vertical Flame Test 0,76 mm	Pass	

¹ Compound

Processing Techniques

Most equipment designed for PVC/PE extrusion is suitable.

Using the below set temperatures a stable extrusion process and a cable having a smooth glossy appearance can be achieved. FR4810 is supplied in an aluminium-lined package. Providing the package remains sealed, the material does not require drying prior to extrusion.

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Barrel 1	160 °C
Barrel 2	170 °C
Barrel 3	180 °C
Barrel 4	190 °C
Die	190 °C

Packaging

Package: Octabins
 Bags

Storage

FR4810 normally does not need pre-drying unless the material has been stored in a moist environment for a long period. In such cases drying in dehumidified air for 4 hours at 70°C will normally reduce the moisture content to an acceptable value.

Safety

The product is not classified as a dangerous preparation. Check and follow local codes and regulations!

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the product. For more information, contact your Borealis representative.