



Polypropylene

MS64T20

Polypropylene Compound, Mineral Filled

Description

MS64T20 is a mineral filled polypropylene compound intended for injection moulding.

This material has excellent balanced mechanical properties and is easy to process.

Applications

MS64T20 has been developed especially for the automotive industry.

Cowl vent grilles
Automotive interior applications

Automotive exterior applications

Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density	1070 kg/m ³	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	22,5 g/10min	ISO 1133
Flexural Modulus (2 mm/min)	3.200 MPa	ISO 178
Heat Deflection Temperature B (0,45 MPa)	120 °C	ISO 75-2
Coefficient of Thermal Expansion (-30 °C/80 °C)	56 µm/mK	Borealis Method
Charpy Impact Strength, notched (23 °C)	2,5 kJ/m ²	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	1,2 kJ/m ²	ISO 179/1eA
Charpy Impact Strength, notched (-30 °C)	0,6 kJ/m ²	ISO 179/1eA

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

Application Related Tests

Property	Typical Value	Test Method
Data should not be used for specification work		
Fogging (100 °C, 16 h)	0,5 mg	DIN 75201

Processing Techniques

The actual conditions will depend on the type of equipment used.

Injection Moulding



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This product is easy to process with standard injection moulding machines. To avoid residual humidity from transport or storage, the material should be pre-dried approximately 2h at 80°C. Following parameters should be used as guidelines:

Feeding temperature	40 - 80 °C
Mass temperature	220 - 260 °C
Back pressure	Low to medium
Holding pressure	30 - 60 MPa
Mould temperature	30 - 50 °C
Screw speed	Low to medium
Flow front speed	100 - 200 mm/s

Storage

MS64T20 should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

Safety

The product is not classified as dangerous.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the product. For more information, contact your Borealis representative.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of recovery and disposal of the product.

Regional Availability

Europe

For information on regional availability please contact Borealis Sales Representative.