



# Polypropylene BorECO™ BC212IM

## Description

**BorECO BC212IM** is a polypropylene block copolymer combining high stiffness and good flowability.

Its excellent stabilisation package provides improved thermal stability compared with standard injection moulding grades.

## Applications

**BorECO BC212IM** is intended for: injection moulding, especially in the field of sewage and underground drainage systems.

## Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Melt Flow Rate (230 °C/2,16 kg)	4,5 g/10min	ISO 1133
Tensile Modulus (1 mm/min)	1.700 MPa	ISO 527-2
Tensile Strain at Yield (50 mm/min)	4 %	ISO 527-2
Tensile Stress at Yield (50 mm/min)	32 MPa	ISO 527-2
Oxidation Induction Time (210 °C),	> 20 min	ISO 11357-6
Charpy Impact Strength, notched (23 °C)	8 kJ/m²	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	3,5 kJ/m²	ISO 179/1eA

## Processing Techniques

This product is easy to process with standard injection moulding machines.

Following parameters should be used as guidelines:

Melt temperature	230 - 260 °C
Holding pressure	200 - 500 bar
Mould temperature	10 - 30 °C
Injection speed	As high as possible.

## Storage

**BorECO BC212IM** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

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# **Polypropylene** **BorECO BC212IM**

## **Safety**

The product is not classified as dangerous.

## **Recycling**

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

## **Related Documents**

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

Recovery and disposal of polyolefins  
Information on emissions from processing and fires  
"Safety data sheet" / "Product safety information sheet"

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