

# Polypropylene Bormed™ RB801CF-01

## Description

Bormed RB801CF-01 is a random copolymer with high ethylene content.

The current version of Bormed RB801CF-01 has been scheduled for deletion. **Please use Bormed RB801CF-11 and refer to associated documentation for new projects.** In case of questions, please contact either your responsible Borealis Sales Manager and/or Application Development Engineer.

This grade is suitable for the manufacturing of non-oriented cast films on chill roll process and blown films on tubular water quenching process.

This grade is also suitable for blow moulding, including BFS technology and ISBM (1-stage process) for ampoules and bottles up to a maximum of 2 litres.

**CAS-No.** 9010-79-1

### **Applications**

**Bormed RB801CF-01** has been evaluated according to different regulations and norms. Typical applications are mentioned below for Medical devices or Pharmaceutical & Diagnostic packaging. However, Borealis should be consulted for final approval to evaluate the use of Bormed RB801CF-01.

Medical device packaging Pouches for Continuous Ambulatory Peritoneal Dialysis Parenteral nutrition bags Pouches for IV solutions Secondary packaging Ampoules/small bottles for eye, ear & nose drops Bottles for IV-solutions Bottles/ampoules for injectable solutions

The customer should be aware that Bormed products may only be used in applications which are pre-approved for evaluation by Borealis received in the form of a risk assessment form (RAF) review response. Without such preapproval, no use of the grade shall be made. In case of doubt, the customer should seek pre-approval for evaluation from Borealis to proceed through their Sales or technical contact. Borealis makes no warranties beyond what is contained in this product datasheet and the customer is responsible for reading and accepting the disclaimer as contained in this product datasheet.

### **Special Features**

High gloss Low haze High softness High impact strength Low sealing initiation temperature High water vapour barrier Sterilisability by means of water steam Good contact clarity Sterilisabilty with EtO Good gloss Good surface finish

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## **Physical Properties**

Property	Typical Value Data should not be used for specifi	Test Method cation work
Melt Flow Rate (230 °C/2,16 kg) Flexural Modulus <sup>1</sup> Melting temperature (DSC) Molecular weight distribution	1,9 g/10min 750 MPa 140 °C Medium	ISO 1133 ISO 178 ISO 11357-3

<sup>1</sup> Measured on injection moulded specimens, conditioned at 23 °C and 50 % relative humidity.

### **Film Properties**

Specific film values evaluated on chill roll films, produced with Borealis internal standard conditions with a thickness of 50 µm. When compared to films which were produced under other conditions. It should be taken into account that the film properties are strongly dependent on the processing conditions.

Property		Typical Value Data should not be used for	Test Method specification work	
Instrumented puncture test Haze Gloss at 20 degree (of arc) Tensile Strain at Break Tensile Strain at Break Tensile Strength Tensile Modulus Tensile Modulus	Total Penetration Energy MD TD MD TD MD TD TD	32 J/mm < 1 % > 140 540 % 600 % 30 MPa 30 MPa 400 MPa 400 MPa	ISO 7765-2 ASTM D 1003 ASTM D 2457 ISO 527-3 ISO 527-3 ISO 527-3 ISO 527-3 ISO 527-3 ISO 527-3 ISO 527-3 ISO 527-3	
Coefficient of friction (Film/Film	n)	> 0,7	ISO 8295	

### Storage

**Bormed RB801CF-01** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

More information on storage is found in our "Safety data sheet" / "Product safety information sheet".

### Safety

The product is not classified as dangerous. Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

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