

Polypropylene Bormed[™] SB815MO

Description

SB815MO is a resin intended for evaluation for use in Healthcare applications.

SB815MO is a grade designed for production of bottles & ampoules for use in Pharmaceutical & Diagnostic applications manufactured via BFS, Extrusion or Injection blow moulding technologies. Final articles can be steam sterilised at 121 °C and are characterised by flexibility, allowing a good collapsibility and good optical properties. Haze of 0,5 mm and 1 mm injection moulded plaques is approximately 10 % and 28 % respectively.

CAS-No. 9010-79-1

Applications

SB815MO has been evaluated according to different regulations and norms. Typical applications are mentioned below for Medical devices or Pharmaceutical & Diagnostic packaging. However, Borealis should be consulted for final approval to evaluate the use of SB815MO.

Bottles for IV-solutions Bottles for irrigation solutions Ampoules for injectable solutions

Special features

Good transparency Sterilisable

Good flexibility

Physical Properties

Property	Typical Value Data should not be used for speci	Test Method fication work
Melt Flow Rate (230 °C/2,16 kg) Flexural Modulus (50 mm/min) Tensile Modulus (50 mm/min) Tensile Strain at Yield (50 mm/min) Tensile Stress at Yield (50 mm/min) Vicat softening temperature A, (10 N) Charpy Impact Strength, notched (23 °C)	1,5 g/10min 425 MPa 475 MPa 18 % 17 MPa 108 °C 80 kJ/m ²	ISO 1133 ISO 178 ISO 527 ISO 527 ISO 527 ISO 306 ISO 179/1eA
Hardness, Shore D (15 s)	53	ISO 868

Storage

SB815MO Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product. should be stored in dry conditions at temperatures below 50°C and protected from UV-light.

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Safety

The product is not classified as dangerous. Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. The products are suitable for recycling using modern methods of shredding and cleaning.

Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

"Safety data sheet" / "Product safety information sheet" Recovery and disposal of polyolefins Information on emissions from processing and fires Statement on chemicals, regulations and standards General statement on compliance to food contact regulations Statement on compliance to regulations on medical use

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