



Polypropylene

Daplen™ EF261AIU

Polypropylene TPO Compound

Description

Daplen EF261AIU is a 20% mineral filled polypropylene compound intended for injection moulding.

This material has an excellent balance between impact strength and stiffness and is easy to process.

Applications

Dashboards
Door panels and pockets

Other automotive interior parts
Center consoles

Special Features

Good scratch resistance

Physical Properties

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

Property	Typical Value	Test Method
Data should not be used for specification work		
Density	1040 kg/m ³	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	16 g/10min	ISO 1133
Flexural Modulus (2 mm/min)	1.800 MPa	ISO 178
Tensile Strength (50 mm/min)	18 MPa	ISO 527-2
Heat Deflection Temperature B (0,45 MPa)	94 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	45 kJ/m ²	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	5 kJ/m ²	ISO 179/1eA

Application Related Tests

Property	Typical Value	Test Method
Data should not be used for specification work		
Fogging (100 °C,16 h)	< 2 mg	DIN 75201
Emission	< 50 µgC/g	VDA 277
Mould average Shrinkage (disk) ¹	0,6 %	Borealis Method

¹ VALUES MAY ONLY BE USED AS INDICATION, AND SHOULD NOT BE USED DIRECTLY IN MOULD DESIGN WITHOUT PRIOR VALIDATION

Processing Techniques

The actual conditions will depend on the type of equipment used.

Injection Moulding

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This product is easy to process with standard injection moulding machines. Following moulding parameters should be used as guidelines: To avoid residual humidity from transport or storage, the material should be pre-dried approximately 2h at 80°C.

Feeding temperature	40 - 80 °C
Mass temperature	220 - 260 °C
Holding pressure	30 - 60 bar
Back pressure	Low to medium
Mould temperature	30 - 50 °C
Screw speed	Low to medium
Flow front speed	100 - 200 mm/s

Storage

Daplen EF261AIU should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

Safety

The product is not classified as dangerous.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the product. For more information, contact your Borealis representative.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of recovery and disposal of the product.

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