



**Polypropylene**

# Fibremod™ GB306SAF

Polypropylene Compound, Glass Fibre Reinforced

## Description

**Fibremod GB306SAF** is a 35 % chemically coupled high performance glass fibre reinforced polypropylene compound intended for injection moulding. The product is available in standard black 9502.

This material shows excellent mechanical properties also at elevated temperatures.

## Applications

**Fibremod GB306SAF** has been developed especially for demanding applications in under the bonnet applications.

Air intake manifolds  
Parts for cooling systems

Fans and shrouds  
Technical components exposed to high heat and loads

## Special Features

Long term high heat stabilised

Copper (Cu) stabilised

## Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density	1180 kg/m <sup>3</sup>	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	2 g/10min	ISO 1133
Flexural Modulus (2 mm/min)	8.000 MPa	ISO 178
Tensile Strength (50 mm/min)	118 MPa	ISO 527-2
Heat Deflection Temperature B (0,45 MPa)	142 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	11 kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	10 kJ/m <sup>2</sup>	ISO 179/1eA

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

## Application Related and Other Tests

Property	Typical Value	Test Method
Data should not be used for specification work		
Average process Shrinkage (in flow, 150x80x2 mm) <sup>1</sup>	0,1 - 0,2 %	Borealis Method
Average process Shrinkage (cross flow, 150x80x2 mm) <sup>1</sup>	0,8 - 1,2 %	Borealis Method

<sup>1</sup> VALUES MAY ONLY BE USED AS INDICATION, AND SHOULD NOT BE USED DIRECTLY IN MOULD DESIGN WITHOUT PRIOR VALIDATION

HongRong Engineering Plastics Co.,Ltd.  
Head Office Tel. +85-2-6957-5415  
Research Center Tel.+188 1699 6168



# Polypropylene Fibremod GB306SAF

## Processing Techniques

The actual conditions will depend on the type of equipment used.

## Injection Moulding

Following moulding parameters should be used as guidelines:

Feeding temperature	40 - 80 °C
Mass temperature	220 - 260 °C
Back pressure	Low to medium
Holding pressure	30 - 60 MPa
Mould temperature	30 - 50 °C
Screw speed	Low to medium
Flow front speed	100 - 200 mm/s

## Storage

**Fibremod GB306SAF** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

## Safety

The product is not classified as dangerous.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

## Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of recovery and disposal of the product.

## Regional Availability

Europe

South America

North America

For information on regional availability please contact Borealis Sales Representative.

HongRong Engineering Plastics Co.,Ltd.  
Head Office Tel. +85-2-6957-5415  
Research Center Tel.+188 1699 6168