

**Polypropylene****Fibremod™ GB364WG**

Polypropylene Compound, Glass Fibre Reinforced

**Description**

**Fibremod GB364WG** is a 30% chemically coupled glass fibre reinforced polypropylene compound intended for injection moulding. The product is available in natural colour.

This material shows excellent mechanical properties also at elevated temperatures.

**Applications**

**Fibremod GB364WG** has been developed especially for applications like:

Pump housings  
Tubs for washing machines

Miscellaneous technical components for the white goods industry

**Special Features**

Long term high heat stabilised  
Detergent resistant

UL approval according UL94  
Drinking water and food conformity

**Physical Properties**

Property	Typical Value	Test Method
Data should not be used for specification work		
Density	1120 kg/m <sup>3</sup>	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	2 g/10min	ISO 1133
Flexural Modulus (2 mm/min)	6.000 MPa	ISO 178
Tensile Strength	100 MPa	ISO 527-2
Heat Deflection Temperature B (0,45 MPa)	159 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	12 kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	9 kJ/m <sup>2</sup>	ISO 179/1eA

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

**Processing Techniques**

The actual conditions will depend on the type of equipment used.

**Injection Moulding**

This product is easy to process with standard injection moulding machines. To avoid residual humidity from transport or storage, the material should be pre-dried approximately 2h at 80°C. Following parameters should be used as guidelines:

Feeding temperature	40 - 80 °C
Mass temperature	220 - 260 °C
Back pressure	As low as possible

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# Fibremod GB364WG

Holding pressure  
Mould temperature  
Screw speed  
Flow front speed

30 - 60 MPa  
30 - 50 °C  
Low to medium  
100 - 200 mm/s

## Storage

**Fibremod GB364WG** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

## Safety

The product is not classified as dangerous.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the product. For more information, contact your Borealis representative.

## Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of recovery and disposal of the product.

## Regional Availability

Europe

For information on regional availability please contact Borealis Sales Representative.

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