



# **Polypropylene** **Daplen™ KSX65T20** Polypropylene TPO Compound

## Description

**Daplen KSX65T20** is a 15% mineral filled polypropylene compound intended for injection moulding.

This material has excellent balanced mechanical properties and is easy to process.

## Applications

**Daplen KSX65T20** has been developed especially for the car industry to be used in automotive interior parts.

Pillar trims  
Door panels and pockets

Automotive interior applications

## Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density	1010 kg/m <sup>3</sup>	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	6 g/10min	ISO 1133
Flexural Modulus (2 mm/min)	1.600 MPa	ISO 178
Tensile Strength (50 mm/min)	20 MPa	ISO 527-2
Heat Deflection Temperature B (0,45 MPa)	91 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	25 kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	4 kJ/m <sup>2</sup>	ISO 179/1eA

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

## Application Related and Other Tests

Property	Typical Value	Test Method
Data should not be used for specification work		
Fogging (100 °C, 16 h)	< 2 mg	DIN 75201
Emission	< 50 µgC/g	VDA 277

## Processing Techniques

The actual conditions will depend on the type of equipment used.

### Injection Moulding

This product is easy to process with standard injection moulding machines. To avoid residual humidity from transport or storage, the material should be pre-dried approximately 2h at 80°C. Following parameters should be used as guidelines:

Feeding temperature	40 - 80 °C
Mass temperature	220 - 260 °C

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# Daplen KSX65T20

Back pressure  
Holding pressure  
Mould temperature  
Screw speed  
Flow front speed

Low to medium  
30 - 60 MPa  
30 - 50 °C  
Low to medium  
100 - 200 m/s

## Storage

**Daplen KSX65T20** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

## Safety

The product is not classified as dangerous.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the product. For more information, contact your Borealis representative.

## Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of recovery and disposal of the product.

## Regional Availability

Europe

For information on regional availability please contact Borealis Sales Representative.

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