



Polypropylene **DaplenTM MG257AIB** Polypropylene Compound, Mineral Filled

Description

Daplen MG257AIB is a 22% mineral filled polypropylene compound intended for injection moulding.

Applications

Daplen MG257AIB has been developed especially for the car industry to be used in automotive interior parts.

Special features

Good stiffness and impact balance
Good surface finish

Excellent scratch resistance

Physical Properties

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

Property	Typical Value	Test Method
Data should not be used for specification work		
Density (23 °C)	1050 kg/m ³	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	26 g/10min	ISO 1133
Flexural Modulus (14 mm/min)	3.400 MPa	ISO 178
Flexural Strength	50 MPa	ISO 178
Tensile Strain at Break (50 mm/min) (23 °C)	5 %	ISO 527-2
Tensile Stress at Yield (50 mm/min) (23 °C)	30 MPa	ISO 527-2
Heat Deflection Temperature Edgewise (1,8 MPa)	70 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	4,5 kJ/m ²	ISO 179/1eA
Charpy Impact Strength, unnotched (23 °C)	50 kJ/m ²	ISO 179/1eU

Combustion Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Flammability at thickness 1 mm	Max100 mm/min	ISO 3795

Processing Techniques

The actual conditions will depend on the type of equipment used.

Daplen MG257AIB is easy to process with standard injection moulding machines. To avoid residual humidity from transport or storage, the material should be pre-dried approximately 2h at 80°C. Following moulding parameters should be used as guidelines:

Feeding temperature	40 - 80 °C
Mass temperature	220 - 260 °C
Back pressure	Low to medium

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Polypropylene

Daplen MG257AIB

Holding pressure
Mould temperature
Screw speed
Flow front speed

30 - 60 MPa
30 - 50 °C
Low to medium
100 - 200 mm/s

Storage

Daplen MG257AIB should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

Safety

The product is not classified as dangerous. Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

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