



Polypropylene **HE125MO**

Description

HE125MO is a polypropylene homopolymer intended for injection moulding. This grade is characterized by good flow properties and high stiffness in and is specially suitable for high-speed injection moulding of articles demanding easy flow.

Its very good organoleptic properties allows this grade to be used with any masterbatch without discoloring problems.

CAS-No. 9003-07-0

Applications

House ware and thin wall packaging

Articles with rather long and narrow flow lengths

Special Features

Good flow behaviour

High stiffness

Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density	905 kg/m ³	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	12 g/10min	ISO 1133
Flexural Modulus	1.350 MPa	ISO 178
Tensile Modulus (1 mm/min)	1.550 MPa	ISO 527-2
Tensile Strain at Yield (50 mm/min)	9 %	ISO 527-2
Tensile Stress at Yield (50 mm/min)	34 MPa	ISO 527-2
Heat Deflection Temperature (0,45 N/mm ²) ¹	88 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	3,5 kJ/m ²	ISO 179/1eA

¹ Measured on injection moulded specimens acc. to ISO 1873-2

Processing Techniques

This product is easy to process with standard injection moulding machines.

Following moulding parameters should be used as guidelines:

Melt temperature	220 - 260 °C
Holding pressure	200 - 500 bar
Mould temperature	20 - 40 °C
Injection speed	High

Minimum to avoid sink marks.



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Shrinkage 1 - 2 %, depending on wall thickness and moulding parameters

Storage

HE125MO should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation with resulting odour generation and colour changes.

Safety

The product is not classified as dangerous.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

"Safety data sheet" / "Product safety information sheet"
Recovery and disposal of polyolefins
Information on emissions from processing and fires
Statement on compliance to food contact regulations