



Polypropylene **HF136MO**

Description

HF136MO is a polypropylene homopolymer intended for injection moulding. This grade is characterized by a good combination of mechanical and flow properties.

This polymer is a CR (controlled rheology) grade with narrow molecular weight distribution giving low warpage.

CAS-No. 9003-07-0

Applications

Caps and closures

Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density	905 kg/m ³	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	20 g/10min	ISO 1133
Flexural Modulus	1.300 MPa	ISO 178
Tensile Modulus (1 mm/min)	1.500 MPa	ISO 527-2
Tensile Strain at Yield (50 mm/min)	9 %	ISO 527-2
Tensile Stress at Yield (50 mm/min)	34 MPa	ISO 527-2
Heat Deflection Temperature (0,45 N/mm ²) ¹	85 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	3 kJ/m ²	ISO 179/1eA

¹ Measured on injection moulded specimens acc. to ISO 1873-2

Processing Techniques

This product is easy to process with standard injection moulding machines.

Following parameters should be used as guidelines:

Melt temperature	230 - 260 °C	Minimum to avoid sink marks.
Holding pressure	200 - 500 bar	
Mould temperature	10 - 30 °C	
Injection speed	As high as possible.	

Shrinkage 1 - 2 %, depending on wall thickness and moulding parameters



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Storage

HF136MO should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

Safety

The product is not classified as dangerous.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

Recovery and disposal of polyolefins
Information on emissions from processing and fires
"Safety data sheet" / "Product safety information sheet"
Statement on compliance to food contact regulations