



# Polypropylene MB350WG

Polypropylene Compound, Mineral Filled

## Description

**MB350WG** is a 30% mineral filled polypropylene compound intended for injection moulding.

This material has a very high impact strength while maintaining good stiffness and is easy to process.

## Applications

**MB350WG** has been developed especially for applications like:

Washing machine parts

Dishwashers components

## Special Features

Long term high heat stabilised  
UL registered under File E108112

Detergent resistant  
Excellent dimensional stability

## Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density	1130 kg/m <sup>3</sup>	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	2,5 g/10min	ISO 1133
Flexural Modulus (2 mm/min)	3.100 MPa	ISO 178
Tensile Strength (50 mm/min)	34 MPa	ISO 527-2
Heat Deflection Temperature (0,45 MPa)	122 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	4,5 kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	1,5 kJ/m <sup>2</sup>	ISO 179/1eA

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

## Application Related Tests

Property	Typical Value	Test Method
Data should not be used for specification work		
Mould average Shrinkage <sup>1</sup>	1,1 %	Borealis Method

<sup>1</sup> VALUES MAY ONLY BE USED AS INDICATION, AND SHOULD NOT BE USED DIRECTLY IN MOULD DESIGN WITHOUT PRIOR VALIDATION

HongRong Engineering Plastics Co.,Ltd.  
Head Office Tel. +85-2-6957-5415  
Research Center Tel.+188 1699 6168





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## Processing Techniques

The actual conditions will depend on the type of equipment used.

### Injection Moulding

This product is easy to process with standard injection moulding machines. Following parameters should be used as guidelines:

Feeding temperature	40 - 80 °C
Mass temperature	220 - 260 °C
Back pressure	Low to medium
Holding pressure	30 - 60 MPa
Mould temperature	30 - 50 °C
Screw speed	Low to medium
Flow front speed	100 - 200 mm/s

### Storage

**MB350WG** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

### Safety

The product is not classified as dangerous.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the product. For more information, contact your Borealis representative.

### Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of recovery and disposal of the product.

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