PRODUCT DATA SHEET

Polypropylene
QB378

Polypropylene Compound, Mineral Filled

Description

QB378 is a 20% mineral filled polypropylene compound intended for injection moulding.
The product is supplied in pellet form

Applications

QB378 has been developed especially for the car industry to be used in automotive exterior parts.

Exterior trims
Cowl vent grilles

Special Features

Good stiffness
Good processability
UV resistance
Good surface

Physical Properties

Property	Typical Value Data should not be used for specification work	Test Method
Density (Compound) [1]	1060 kg/m³	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	32 g/10min	ISO 1133
Flexural Modulus (2 mm/min) [1]	2.600 MPa	ISO 178
Flexural Strength	45 MPa	ISO 178
Tensile Strain at Break (50 mm/min)	8 %	ISO 527-2
Tensile Stress at Yield (50 mm/min)	30 MPa	ISO 527-2
Heat Deflection Temperature (0,45 MPa)	125 °C	ISO 75-2
Heat Deflection Temperature (1,80 MPa)	70 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	2,5 kJ/m²	ISO 179/1eA
Charpy Impact Strength, unnotched (23 °C)	25 kJ/m²	ISO 179/1eU
Izod Impact Strength, notched (23 °C)	4 kJ/m²	ISO 180/A

[1] Compound

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

Combustion Properties

Property	Typical Value Data should not be used for specification work	Test Method
Flammability at thickness 1 mm	100 mm/min	

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Processing Techniques
This product is easy to process with standard injection moulding machines.

To avoid residual humidity from transport or storage, the material should be pre-dried approximately 2h at 95° - 105°C.Following parameters should be used as guidelines:

Melt temperature	200 - 240 °C
Holding pressure	50-70% of injection pressure
Mould temperature	20 - 40 °C
Injection speed	Low

Storage
QB378 should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

Safety
The product is not classified as dangerous. Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

Recycling
The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

Borealis makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.

It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

No liability can be accepted in respect of the use of any Borealis product in conjunction with any other products and/or materials. The information contained herein relates exclusively to our products when not used in conjunction with any other material unless as specifically provided for in the test methods stated above.

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