



Polypropylene

ZC135

Polypropylene Compound, Mineral Filled

Description

ZC135 is a Mineral filled polypropylene compound intended for extrusion moulding.

The product is 20% Mineral filled.

Applications

ZC135 has been developed especially for the automotive industry.

Sheets and profiles

Special features

Good stiffness and impact balance

High heat stabilised

Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density	1040 kg/m ³	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	1,5 g/10min	ISO 1133
Flexural Modulus (2 mm/min)	2.600 MPa	ISO 178
Flexural Strength	45 MPa	ISO 178
Tensile Strain at Yield (50 mm/min)	3 %	ISO 527-2
Tensile Strain at Break (23 °C)	28 %	ISO 527-2
Tensile Stress at Yield (50 mm/min) (23 °C)	33 MPa	ISO 527-2
Heat Deflection Temperature Edgewise (0,45 MPa)	115 °C	ISO 75-2
Heat Deflection Temperature Edgewise (1,82 MPa)	66 °C	ISO 75-2
Vicat softening temperature B50,	84 °C	ISO 306
Charpy Impact Strength, notched (23 °C)	8 kJ/m ²	ISO 179/1eA
Izod Impact Strength, notched (23 °C)	5 kJ/m ²	ISO 180/1A
Izod Impact Strength, notched (-30 °C)	2,3 kJ/m ²	ISO 180/1A
Hardness, Shore D	68	ISO 868

Combustion Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Flammability at thickness 1 mm	Max100 mm/min	ISO 3795

The actual extrusion conditions will depend on the type of equipment used.

Cylinder	200 - 220 °C
Head	210 - 220 °C
Die	210 - 220 °C
Melt temperature	210 - 230 °C

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Storage

ZC135 should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

Safety

The product is not classified as dangerous. Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

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