

Polypropylene TPO Compound

#### Description描述

Daplen EE058AI is a mineral filled elastomer modified polypropylene compound intended for injection moulding.

Daplen EE058AI是一种用于注射成型的矿物填充弹性体改性聚丙烯化合物。

This material has an excellent balance between impact strength and stiffness at low density and shows further more excellent surface appearance. 这种材料在低密度下具有良好的冲击强度和刚硬度之间的平衡,并进一步显示出更良好的表面外观。

#### Applications应用

粘性倾向

**Daplen EE058AI** has been developed especially for the car industry to be used in automotive interior parts. **Daplen EE058AI**是专门为汽车行业开发应用于汽车内饰件。

Pillar trims立柱装饰件Trunk claddings行李箱外壳Door panels and pockets DashboardsOther automotive interior parts 其他汽车内饰件门板和口袋仪表板

### Special Features特殊性质

Excellent scratch resistance 良好的耐擦伤性
High dimensional stability高范围的稳定性
No tendency to show stickiness after outdoor exposure在户外曝露后无

Physical Properties物理特性

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Property性质	Typical Value典型值	Test Method测试方式	
	Data should not be used for specification work数据不用于规范工作		
Density比重	970 kg/m³	ISO 1183	
Melt Flow Rate (230 °C/2,16 kg) 熔体流动速率(230°C/2,16 kg)	12 g/10min	ISO 1133	
Flexural Modulus (2 mm/min)弯曲模量(2mm /min)	1.600 MPa	ISO 178	
Tensile Strength (50 mm/min)抗拉强度(50mm /min)	21 MPa	ISO 527-2	
Heat Deflection Temperature B (0,45 MPa) 热变形温度B (0,45 MPa)	94 °C	ISO 75-2	
Charpy Impact Strength, notched (-20 °C) 冲击强度,缺口(-20°C)	4 kJ/m²	ISO 179/1eA	

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time. 在至少96小时的储存时间后,在23°C和50%相对湿度条件下的标准注射成型上测定的值。

## Application Related and Other Tests应用相关和其他测试

Property特性	Typical Value典型值	Test Method测试方式
Data should not be used for specification 数据不用于规范工作		
Fogging (100 °C,16 h)雾化(100°C,16 h)	< 1,5 mg	DIN 75201
Emission排放	< 40 μgC/g	VDA 277
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### Processing Techniques成型技术

The actual conditions will depend on the type of equipment used.

实际情况将取决于使用的设备类型。

# Injection Moulding注塑成型

To avoid residual humidity from transport or storage, the material should be pre-dried approximately 2h at 80°C. This product is easy to process with standard injection moulding machines. Following parameters should be used as guidelines:

为了避免运输或储存时残留的湿度,材料应在80°C下预干燥约2小时。该产品在标准的注塑机下很容易成型。应使用以下参数

指导方针:

Feeding temperature进料温度	40 - 80 °C
Mass temperature最大温度	220 - 260 °C
Back pressure背压	Low to medium
Holding pressure保压	30 - 60 MPa
Mould temperature模具温度	30 - 50 °C
Screw speed螺杆速度	Low to medium
Flow front speed前沿流动速度	100 - 200 mm/s



#### Storage存储

Daplen EE058AI should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product. Daplen EE058AI应储存在温度低于50°C的干燥条件下,并避免紫外线照射。储存不当会引起降解,导致气味产生和颜色变化,对产品的物理性能有负面影响。

#### Safety安全性

The product is not classified as dangerous.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the product. For more information, contact your Borealis representative.

该产品不属于危险产品。

请参阅我们的"安全资料单"/"产品安全资料单",了解产品安全的各个方面。欲了解更多信息,请联系您的Borealis代表。

#### Recycling回收

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling. Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of recovery and disposal of the product.

该产品适用于使用现代撕碎和清洗方法回收。内部生产废物应保持清洁,以便直接回收。请参阅我们的"安全资料表"/"产品安全资料表",了解有关回收和处置产品的各个方面的详情。

### Regional Availability区域的可用性

Europe

For information on regional availability places contact Percelle Sales Penrecentative

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