



Polyethylene

VisicoTM

LE4423 /

AmbicatTM

LE4472

Black compound for silane crosslinkable cables

Description

Visico LE4423 / Ambicat LE4472 is a silane crosslinkable black compound designed for covering/insulation of overhead cables.

The base material Visico LE4423 in combination with the catalyst masterbatch Ambicat LE4472 will accelerate the moisture-induced crosslinking reaction. The system is highly active and crosslinks quickly at ambient conditions, in sauna or in hot water.

When properly mixed, addition of 7 parts of Ambicat LE4472 to 93 parts of Visico LE4423, insulation with excellent thermo-oxidative stability, also in contact with copper as well as aluminium, is achieved. The final product will contain nominal 2,25% of fine size carbon black ensuring excellent weatherability.

Applications

Visico LE4423 / Ambicat LE4472 is designed for:

Covering/insulation of overhead cables.

Additives

Visico LE4423 / Ambicat LE4472 contains antioxidant, metal deactivator and a drying agent. Visico LE4423 contains a permanent scorch retardant additive, ensuring safe processing and enabling the use of a highly active crosslinking catalyst.

Specifications

Visico LE4423 / Ambicat LE4472 in combination meets the applicable requirements as below when processed using sound extrusion and testing procedure:

ANSI/ICEA S-70-547
ASTM D 1248 Type II, Class C, Category 4
HD 603 S1
HD 626 S1 (TIX-2, TIX-4, TIX-6, TIX-9)

IEC 60502-1
NEMA WC 70
NEMA WC 71

The standards referred to above is a selection and is not complete coverage of all applicable standards. Contact your Borealis representative for additional information.

Special features

Visico LE4423 / Ambicat LE4472 consists of specially selected components to offer:

Excellent storage stability
Excellent processing properties
No volatiles

Low scorch
Environmentally friendly (free from heavy metals)
Outstanding curing rates





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No or little die drool
No drying prior to extrusion

Excellent surface finish

The base material Visico LE4423 in combination with the catalyst masterbatch Ambicat LE4472 is a ready-made two-component system which crosslinks quickly at ambient conditions, in sauna or in hot water. Visico LE4423 is based upon a cost optimised low density polyethylene, copolymerised with vinyl silane.

Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density (mixture 93:7)	933 kg/m ³	ISO 1872-2/ISO 1183-2
Melt Flow Rate (190 °C/2,16 kg)	1,0 g/10min	ISO 1133
Tensile Strain at Break (250 mm/min)	> 300 %	ISO 527
Tensile Strength (250 mm/min)	> 15 MPa	ISO 527
Change of Tensile Properties After Ageing (240 h, 135 °C) ¹	<= 25 %	IEC 60811-1-2
Brittleness temperature	< -76 °C	ASTM D 746
Environmental Stress Crack Resistance (50 °C) (Igepal 10 %), (F20)	> 96 h	IEC 60811-4-1/B
Hardness, Shore D (1 s)	52	ISO 868
Hot Set Test (200 °C, 0,20 MPa)	Elongation under load 60 % Permanent deformation 0 %	IEC 60811-2-1

¹ These values are based on sufficient crosslinked/cured Visico. If Visico is sufficient crosslinked the material will continue to crosslink during the ageing procedure and a larger change between values before and after ageing may occur.

Electrical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Dielectric constant (50 Hz)	< 2,5	IEC 60250
DC Volume Resistivity	>= 10 POhm.cm	IEC 60093
Dielectric Strength	> 20 kV/mm	IEC 60243
Dissipation Factor (50 Hz)	< 0,0006	IEC 60250

Processing Techniques

Visico LE4423 / Ambicat LE4472 are suitable for most equipment designed for PVC/PE extrusion.

Extrusion

Typically the following process conditions are used:

Barrel 1	150 °C
Barrel 2	170 °C





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Barrel 3	170 °C
Barrel 4	170 °C
Die head	170 °C

Having the above set temperature profile a stable extrusion process and a cable having smooth glossy appearance should be achieved. On-size pressure or draw down tube-on tooling is preferred.

Crosslinking

These products can be crosslinked in room temperature, by immersion in hot water or exposed to low pressure steam at a temperature up to 90°C . This time period may be varied due to the humidity, thickness of insulation, reel size and temperature.

Thickness	Time	
0,7 mm	1,5 Days	In air 23°C, 50 % humidity.
1,8 mm	7 Days	In air 23°C, 50 % humidity.
0,7 mm	< 15 min	90°C, Sauna or water bath.
1,8 mm	1 h	90°C, Sauna or water bath.

Packaging

Visico LE4423 - Base material

Package: Bulk
Octabins
Smallbins

Ambicat LE4472 - Catalyst master batch

Package: Bags





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Storage

Visico LE4423 / Ambicat LE4472 is advised to be stored as follows: Visico LE4423 can be stored for 18 months and Ambicat LE4472 for 15 months after production, at 10-30 °C in unopened original packages, without significant deterioration in the quality of the material. Visico LE4423 should be stored in dry conditions at temperatures below 50 °C and protected from UV-light.

Ambicat LE4472 is sensible to moisture and is therefore delivered with low moisture content, ready to be used. Pre-drying is not recommended, as it will destroy the drying agent that has been added to prevent the material to take up moisture.

Addition of metal soaps and basic (high pH-) components, like some filler, stearates and UV-stabilisers, will deactivate the catalyst and is not suitable together with the Ambicat catalyst masterbatch. To prevent deactivation of the catalyst during colouring, special designed colour masterbatches are needed.

More information on storage is found in our "Safety data sheet" / "Product safety information sheet" for this product.

Safety

These products are not classified as dangerous and are intended for industrial use only. Check and follow local codes and regulations!

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the products. For more information, contact your Borealis representative.

Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication, however we do not assume any liability whatsoever for the accuracy and completeness of such information.

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