

Polypropylene CP 204

Sub-group:

Heterophasic Copolymer

Description:

CP 204 is a high melt flow rate heterophasic copolymer with general purpose additive package. This product exhibits excellent processing performance, with good stiffness and impact strength balance.

Applications:

Thin-walled parts; Easy mould filling; Twisted closures.

Processing:

Injection Moulding

Control Property:

	ASTM Method	Units	Values
Melt Flow Rate (230°C/2.16 kg)	D 1238	g/10 min	22

Typical Properties^a:

	ASTM Method	Units	Values
Density	D 792	g/cm ³	0.900
Flexural Modulus – 1% secant	D 790	MPa	1100
Tensile Strength at Yield	D 638	MPa	28
Tensile Elongation at Yield	D 638	%	8
Rockwell Hardness (R Scale)	D 785	-	92
Notched Izod Impact Strength at 23°C	D 256	J/m	65
Notched Izod Impact Strength at -20°C	D 256	J/m	30
Deflection Temperature under Load at 0.455 MPa	D 648	°C	90
Deflection Temperature under Load at 1.820 MPa	D 648	°C	55
Vicat Softening Temperature at 10 N	D 1525	°C	152

a) Injection molded specimen according to ASTM D 4101.

