

Polypropylene H 503

Sub-group:

Homopolymer

Description:

H 503 is a low melt flow rate additivated homopolyme used for general purposes. It is designed for injection molding, raffia extrusion, bioriented film and general extrusion. This product exhibits excellent processability, good melt stability, good stiffness/impact strength balance and low odor and flavor transfer.

Applications:

Flip-top and resealable closures; Thick wall parts; Domestic appliances; Industrial bags; Big bags; Compounds; Curtains and covers to aviary and agriculture; Monofilament for ropes; Fishing nets; Cables for boats; Bristles for tooth brushes and brooms.

Processing:

Injection Moulding

Raffia Extrusion

Fiber Extrusion

Control Property:

	ASTM Method	Units	Values
Melt Flow Rate (230°C/2.16 kg)	D 1238	g/10	3.5

Typical Properties^{a)}:

	ASTM Method	Units	Values
Density	D 792	g/cm ³	0.905
Flexural Modulus – 1% secant	D 790	MPa	1300
Tensile Strength at Yield	D 638	MPa	35
Tensile Elongation at Yield	D 638	%	11
Rockwell Hardness (R Scale)	D 785	-	97
Notched Izod Impact Strength at 23°C	D 256	J/m	30
Deflection Temperature under Load at 0.455 MPa	D 648	°C	98
Deflection Temperature under Load at 1.820 MPa	D 648	°C	55
Vicat Softening Temperature at 10 N	D 1525	°C	155

a) Injection molded specimen according to ASTM D 4101.

